

Pro Window & Door Guide





Leaders in Innovation Since 1925

From testing beyond industry requirements to delivering continuous innovation – we go beyond what meets the eye to make beautifully designed windows and doors to be a solution for every project. To learn more, visit pella.com/professionals.

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Experience Pella® products for yourself.

To get started, search “Pella” in the app store appropriate to your device and download the Pella AR app. To view the experience, select “Live View AR” and tap on the product you’d like to load.





Why You Can Trust Pella

At Pella, we don't just create windows and doors. We innovate with purpose, design with passion, build with integrity and deliver with pride.

Rated #1 for innovation by homeowners¹

Rated #1 for highest quality by homeowners¹

The best Limited Lifetime Warranty for wood windows and patio doors²

¹ Study of homeowner perceptions of leading national brands. Study commissioned by Pella, 2021.
² Based on comparing written limited warranties of leading national wood window and wood patio door brands. See written limited warranties for complete details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service at 877-473-5527.

We Are Dedicated to Window & Door Details

Pella ProEdge Solutions is an extension of your team, helping projects go more quickly and smoothly while reducing callbacks. With dedicated product expertise; anytime, anywhere communication; and service after the sale, you can complete jobs faster, get paid sooner and take on more jobs for your business.



Your Local Go-To Window and Door Experts

The expertise of your local Pella representatives coupled with personalized on- and off-site support, helps cut time and hassle from every project. And with access to local Pella showrooms, your homeowners can work directly with a Pella sales rep to decide which products will work best for their home.

Anytime, Anywhere Communication

Pella ProEdge Solutions provides builders and contractors with anytime, anywhere communication. With Pella ProConnect, you can contact your rep, track orders and see which accessories are being held. And when you need a quote or have a question, our project management team will respond within 24 hours. To create a new account, simply open your favorite web browser on your preferred device and visit proconnect.pella.com or use the QR code. Mobile users can add a tile icon to their home screen for easy access.



Service After the Sale

We hold off screens and hardware until the end of a project, ensuring they don't get damaged on-site. Our reps provide on-site training and support, and local service reps will take care of any callbacks or warranty claims directly with homeowners. And on the final walk-through, we will install accessories and ensure the details are covered.



Pella® Lifestyle Series
Dual-pane casement windows with between-the-glass grilles and a custom stained interior.

Wood & Clad/Wood Windows & Patio Doors

Get the beauty and warmth of natural wood, our most customizable designs and exceptional energy efficiency. Personalize windows and patio doors to match your project with special sizes, grilles, premium interior and exterior colors and hardware finishes.

Our innovative EnduraGuard® wood protection provides advanced protection against the effects of moisture – helping to provide long-lasting performance. Pella’s wood products are backed by the best limited lifetime warranty in the industry for wood windows and patio doors.*

Pella® Reserve™

Traditional

Exquisite designs with unparalleled historical detailing.

Contemporary

Simple and sophisticated designs that embody the tenets of pure, contemporary style.

Pella Architect Series®

Traditional

Classically styled combining modern functionality with fine-furniture detailing.

Contemporary

Smart styling and clean sightlines with sleek frames and expansive glass.

Pella Lifestyle Series

Designed to deliver exceptional performance and create unique room-by-room solutions with performance options and time-tested innovations.



The best limited lifetime warranty.

Pella wood products are covered by the best limited lifetime warranty for wood windows and patio doors.* See written limited warranty for details, including exceptions and limitations, at pella.com/warranty.

* Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service at 877-473-5527.

Pella® Reserve™

Authentic designs with uncompromised attention to detail.

Made for the distinction creators, the purists of design, the architectural historians – each window and door is meticulously designed to achieve your vision. We deliver tailor-made solutions and intentional innovations to achieve your unique vision without concessions. From simple yet sophisticated style to historical detailing, anything less simply won't do.



Pella Reserve – Traditional windows and patio doors are exquisitely designed with unparalleled historical detailing. They feature through-stile construction, deliberate proportions and intricate profiles to achieve authentic traditional style.



Contemporary-designed Pella Reserve windows and patio doors offer simple and sophisticated styles with expansive glass, sleek, minimal profiles and through-stile construction, which embody the tenets of pure contemporary design.

Pella® Reserve™
Traditional
Wood & Aluminum-Clad Wood

Unparalleled historical detailing

Authentic hardware

Winner of the 2019 Most Innovative Window

Featuring historic elements with uncompromised attention to detail, including Integral Light Technology® grilles and a historic putty profile.

With a historically authentic spoon-lock and our Antiek casement window hardware inspired by period furniture.

From *Window and Door Magazine*, the patented Integrated Rolscreen® appears when you need it and is hidden when you don't.

Pella Reserve
Traditional



Historic elements

Putty profile. Further your aesthetic with the putty profile, recreated with historically accurate angles to provide meaningful depth and a realistic shadow. These products offer the industry's deepest sash dimension.

Through-stile construction. Essential to the tradition of window making, butt joinery and through-stile construction create authentic proportions and emulate historic window design.

Integral Light Technology. Featuring the industry's only foam spacer solution, Pella's Integral Light Technology helps capture the look of true-divided-light without sacrificing energy performance.

Intentional innovations

Single- and double-hung Integrated Rolscreen. The Integrated Rolscreen is a screen on a single- and double-hung window that appears when you open the window, and rolls away, out of sight, when you close it.

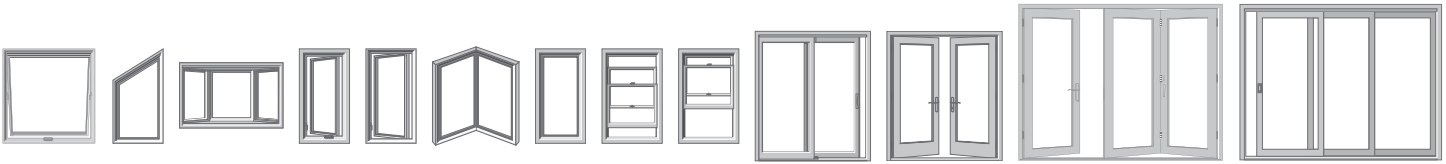
Innovative sash lugs. Add sash lugs to the exterior of our double-hung windows to create an authentic look, while maintaining modern tilting functionality for easy cleaning.

Integrated security sensors. Preserve the beauty of Pella Reserve windows and doors while protecting what matters most.

Exquisitely designed windows and doors with unparalleled historical detailing. Featuring through-stile construction, deliberate proportions and intricate profiles to achieve authentic traditional style. Durable interiors and extruded aluminum exteriors allow you to create the ideal look for your design. And with cutting-edge innovations that solve modern-day inconveniences without compromising the design, your clients can be proud to own Pella Reserve - Traditional windows and patio doors. We know your reputation matters, so we stand behind Pella Reserve products with the best limited lifetime warranty for wood windows and patio doors.*

Achieve your vision and impress your clients. From preliminary drawings to installation, Pella's expert team of architects, engineers, drafters and consultants can work to deliver custom window and door solutions for your project. Partner with Pella to achieve your unique vision without concessions. And with large multi-slide and bifold patio doors, you can create a space that blurs the lines between indoors and out.

Available in these window and patio door styles:



* Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at pella.com/warranty or contact Pella Customer Service at 877-473-5527.

Special shapes also available.

Pella® Reserve™

Contemporary

Aluminum-Clad Wood

Clean lines

Add sleek, clean lines to your project with industry-leading modern designs.

90° exterior profiles

Pella's patented cladding system delivers a clean sash joint with pure, 90-degree exteriors.

Modern hardware

Our renowned, exclusive hardware features sleek lines. The Saldo foldaway crank adds the perfect finishing touch.

Pella Reserve
Contemporary



Clean lines

Expansive glass. Expansive glass combined with some of the narrowest sightlines in the industry allow you to bring your vision to life.

Minimal profiles. Our industry leading modern design delivers sleek, squared-off sash profiles. Square grille profiles provide another layer of design flexibility.

Modern hardware. Our renowned, exclusive hardware has set the bar for the industry. Featuring sleek lines, the Saldo foldaway crank adds the perfect finishing touch.

Achieve your vision

Durable, extruded aluminum. Available in a wide variety of exterior colors or create your own unique exterior color to meet your design needs.

Virtually unlimited customization. From extra tall to extra wide. Custom sizes, grille patterns and designs, finishes, wood types and glass options are available.

Tailor-made solutions. From preliminary drawings to installation, Pella's expert team of architects, engineers, drafters and consultants can work to deliver custom window and door solutions for your project.

Achieve your unique design vision without concessions with simple and sophisticated designs. With expansive glass, sleek, minimal profiles and through-stile construction, this design embodies the tenets of pure contemporary style.

With uncompromised attention to detail, our cutting-edge innovations solve modern-day inconveniences. Add an expansive multi-slide or bifold patio door to your design for a space that blurs the lines between indoors and out. Preserve the beauty of Pella Reserve – Contemporary windows and doors while protecting what matters most with integrated security sensors. Windows and patio doors can be monitored from virtually anywhere with the free Pella Insynctive® App.¹ And we stand behind our products with the best limited lifetime warranty for wood windows and patio doors.²

¹ Requires the Pella Insynctive App on a smart device, an Insynctive Bridge and a wireless home internet router with internet connection.
² Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at pella.com/warranty or contact Pella Customer Service at 877-473-5527.

Available in these window and patio door styles:



Special shapes also available.

Colors & Finishes

Wood Types

C T

Choose the wood species that best complements your project’s interior.

Pine

Douglas Fir

Mahogany

White Oak

Red Oak

Cherry

Maple

Custom solutions:

Prefinished Pine Interior Colors

C T

When you select pine, we can prefinish in your choice of a variety of paint and stain colors. unfinished or primed and ready-to-paint are also available.

White

Bright White

Linen White

Artisan Greige¹

Natural Stain

Wheat Stain¹

Golden Oak Stain

Early American Stain

Provincial Stain

Dark Mahogany Stain

Red Mahogany Stain

Espresso Stain

Skyline Gray Stain¹

Charcoal Stain

Black Stain

Extruded Aluminum-Clad Exterior Colors

C T

Our low-maintenance EnduraClad® exterior finish resists chalking and fading. Take durability further with EnduraClad Plus protective finish, which meets the industry's highest exterior coating standard to defend against chalking and fading.² Custom colors are also available.

Black

White

Brown

Fossil

Iron Ore

Portobello

Putty

Almond

Classic White

Brick Red

Hartford Green

Pearl Gray

Soft Linen

Satin Steel

Matte Gray

Wolf Gray

Spice Red

Sage

Frost Blue

Blue Ash

Glass

InsulShield® Low-E Glass³

Advanced Low-E insulating dual-pane glass with argon or triple-pane glass with argon or krypton⁴

C T

AdvancedComfort Low-E insulating dual-pane glass with argon

C T

NaturalSun Low-E insulating dual-pane glass with argon or triple-pane glass with argon or krypton⁴

C T

SunDefense™ Low-E insulating dual-pane glass with argon or triple-pane glass with argon or krypton⁴

C T

Additional Glass Options

Laminated (non-impact-resistant)^{5,6}, tinted^{5,5} or obscure^{3,5} glass also available on select products

C T

STC (Sound Transmission Class)-improved dual-pane sound glass^{4,7}

C T

Impact-resistant glass^{4,5}

T

¹ Availability may be limited. Please contact your local Pella sales rep for details.

² The highest exterior coating standard for painted aluminum exteriors is the AAMA 2605 standard. EnduraClad Plus protective finish is not available with all colors. See your local Pella sales representative for availability.

³ Optional high-altitude InsulShield Low-E glass is available with or without argon on select products.

⁴ Available on select products only. See your local Pella sales representative for availability.

⁵ Available with Low-E insulating glass with argon on select products.

⁶ For best performance, the laminated glass may be in the interior or exterior pane of the insulating glass, depending on the product.

⁷ Sound control glass consists of dissimilar glass thickness (3mm/5mm).

Grilles

Grille Types

Choose the look of true divided light, removable roomside grilles or make cleaning easier by selecting grilles-between-the-glass.

Putty Glaze Integral Light Technology® with Ogee Interior 5/8", 7/8" or 1-1/4"¹

T

Ogee Integral Light Technology® 5/8", 7/8", 1-1/4" or 2"¹

T

Square Integral Light Technology® 5/8", 7/8", 1-1/4" or 2"¹

C

Aluminum Grilles-Between-the-Glass 3/4"²

C T

Roomside Removable Grilles 3/4", 1-1/4" or 2"^{1,3}

T

Grilles-Between-the-Glass Interior Colors:²

Black

White

Brown

Fossil

Ivory

Harvest

Cordovan

Grille Patterns

In addition to the patterns shown here, custom grille patterns are available.

12-Lite Prairie

T

14-Lite Prairie

T

Victorian

T

New England

T

Traditional

C T

9-Lite Prairie

C T

Top Row

C T

Cross

C T

Custom

C T

Diamond

T

Simulated French

T

Screens⁴

Rolscreen® & Integrated Rolscreen

C T

Rolscreen soft-closing retractable screens roll out of sight when not in use on Pella Reserve - Traditional casement windows and sliding patio doors and on Pella Reserve - Contemporary sliding patio doors. The Integrated Rolscreen is a fully concealed Rolscreen that moves seamlessly with the sash – appearing when you open a Pella Reserve - Traditional single- or double-hung window and rolling completely away when you close it.

Flat

C T

InView™ screens are clearer than conventional screens. Vivid View® screens offer the sharpest view, letting in 29% more light and 21% more airflow than conventional fiberglass screens.⁵

Wood-Wrapped

C T

Optional wood veneer can be added over the metal screen channel on interior screens to provide a more seamless look.

Added Peace of Mind

Integrated Security Sensors

C T

Optional integrated wireless security sensors maintain aesthetics, streamline security installation and ensure no warranty loss is caused by post-installation drilling. Sensors can be monitored via the free Pella® Insynctive® App and are compatible with major security panel systems.⁶ For more information, go to connectpella.com.

¹ Color-matched to your product's interior and exterior color.

² Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.

³ Availability may be limited. Please contact your local Pella sales rep for details.

⁴ Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets.

⁵ Improved airflow is based on calculated screen cloth openness. Screen cloth transmittance was measured using an integrated sphere spectrophotometer.

⁶ Requires the Insynctive App on a smart device, an Insynctive Bridge and a wireless home router with internet connection

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Window Hardware

Classic Collection

T

Get a timeless look with authentic styles in classic finishes.



Fold-Away Crank
Antiek



Spoon-Style Lock

Finishes:



Champagne



White



Brown



Matte Black



Oil-Rubbed Bronze



Satin Nickel



Bright Brass



Antique Brass

Modern Collection

C

Achieve the ultimate contemporary look with exclusive hardware designed by Pella.



Fold-Away Crank
Saldo

Finishes:



Champagne



White



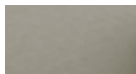
Brown



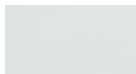
Matte Black



Oil-Rubbed Bronze



Satin Nickel



Polished Chrome



Polished Nickel

Rustic Collection

T

Create a distinct and charming look with distressed finishes.



Fold-Away Crank
Antiek



Spoon-Style Lock

Finishes:



Distressed Bronze



Distressed Nickel

Essential Collection

T

Select from popular designs and finishes to suit every style.



Fold-Away Crank



Cam-Action Lock

Finishes:



Champagne



White



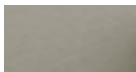
Brown



Matte Black



Oil-Rubbed Bronze



Satin Nickel



Bright Brass

C

Pella® Reserve™ - Contemporary

T

Pella Reserve - Traditional

Patio Door Hardware

Classic Collection

C T

BALDWIN

Choose timeless pieces for a look that will never go out of style.



Hinged & Bifold
Patio Door Handles
Virago



Sliding &
Multi-Slide
Patio Door
Handle
Ambrose



Multi-Slide
Patio Door
Handle^{1,2}

Finishes:



Matte Black



Oil-Rubbed Bronze



Satin Nickel



Bright Brass



Antique Brass

Modern Collection

C T

BALDWIN

Achieve the ultimate contemporary look with sleek finishes.



Hinged & Bifold
Patio Door Handle
Spiere



Sliding &
Multi-Slide
Patio Door
Handle
Plazo



Multi-Slide
Patio Door
Handle^{1,2}

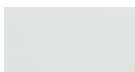
Finishes:



Matte Black



Satin Nickel



Polished Chrome



Polished Nickel

Rustic Collection

C T

BALDWIN

Stand out with bold looks and create an utterly unique aesthetic.



Hinged & Bifold
Patio Door Handles
Rustiek



Sliding &
Multi-Slide
Patio Door
Handle
Notus

Finishes:



Distressed Bronze



Distressed Nickel

Essential Collection

C T

Elevate your style and transform a home with elegant selections.



Hinged & Bifold
Patio Door Handles



Sliding Patio
Door Handle



Multi-Slide
Patio Door
Handle^{1,2}

Finishes:



Champagne



White



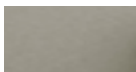
Brown



Matte Black



Oil-Rubbed Bronze



Satin Nickel



Bright Brass

¹ Flush multi-slide handle is a Pella exclusive design.

² Flush multi-slide handle is not available in Champagne.

Pella®
Architect Series®
Traditional
Wood & Aluminum-Clad Wood

Distinguished craftsmanship

Crafted with classic aesthetics to make a design statement and add architectural interest to your project, inside and out.

Nearly endless possibilities

Extensive size offerings, grille patterns, finishes, wood types and glass options allow you to meet your project's design specifications.

The best limited lifetime warranty¹

Pella Architect Series products are backed by the best limited lifetime warranty in the industry for wood windows and patio doors.

Pella Architect Series
Traditional



Enduring designs.

Custom-crafted. From unique sizes to one-of-a-kind grille patterns and custom glass options, we'll make your design vision a reality.

Low-maintenance exteriors. Our EnduraClad finish on aluminum-clad exteriors provides exceptional protection and long-lasting color retention.

Stunning hardware designs. Our portfolio includes the Antiek Fold-Away Crank and the Spoon-Style lock for windows and three Baldwin collections available for patio doors. Choose from our Classic, Modern, Rustic or Essential collections.

Achieve your design vision.

Fine-furniture details. Add drama and interest to a classic look with intricate details like matching sash and grille profiles. And with an array of classic and on-trend colors, your traditional-style products will look beautiful.

Integrated security sensors. Optional built-in security sensors integrate technology into your windows and doors. The free Pella Insynctive App alerts homeowners when their windows and doors are opened or closed and locked or unlocked.

Tailor-made solutions. From preliminary drawings to installation, Pella's expert team of architects, engineers, drafters and consultants can work to deliver custom window and door solutions for your project.

The classic window styles you love with fine-furniture detailing and exceptional energy efficiency are backed by the best limited lifetime warranty for wood windows and patio doors in the industry.¹ Every window or door is one-of-a-kind, just like the wood it is crafted from.

Designed to last, Pella Architect Series - Traditional wood windows and patio doors offer optional Integral Light Technology® grilles to create the look of individual panes. Detailed hardware designs and finishes add personality to already beautiful wood windows and patio doors. Upgrade to impact-resistant glass to help protect against extreme weather, noise and intruders. For added peace of mind and convenience, use built-in security sensors with Pella Insynctive® technology.²

Available in these window and patio door styles:

Special shapes also available.

¹ Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at pella.com/warranty or contact Pella Customer Service at 866-319-0397.

² Requires the Pella Insynctive App on a smart device, an Insynctive Bridge and a wireless home internet router with internet connection.

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Pella® Architect Series® Contemporary

Aluminum-Clad Wood

Expansive glass

Featuring clean sightlines and expansive glass to draw in more light and open up your homeowner's space.

Sophisticated designs

Windows and patio doors with smart styling, exclusive hardware and sleek silhouettes prove less is more.

The best limited lifetime warranty¹

Pella Architect Series products are backed by the best limited lifetime warranty in the industry for wood windows and patio doors.

Pella Architect Series
Contemporary



Contemporary styles.

Expansive glass. Achieve the contemporary design you desire with a narrow frame to provide more glass with simple and clean lines.

Modern designs. Meet your unique project specifications with extensive size options, square grilles, finishes, wood types and glass options.

Long-lasting beauty. EnduraClad® exterior finish helps protect a window or door from the elements, providing a long-lasting, durable design.

The perfect finishing touch.

Minimalist design. Maintain clean sightlines with equal proportions and sleek silhouettes that provide style and create balance.

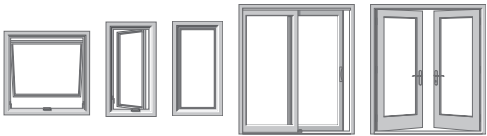
Exclusive styles. Our contemporary hardware was specifically designed – including a handle that intentionally blends into the frame.

Interior finish options. From light to dark, our wood windows and patio doors are available in an array of on-trend colors.

Create a sophisticated space with our beautiful contemporary designs. Add design interest with square, Integral Light Technology® grilles to create the look of individual panes of glass without sacrificing energy efficiency. For added peace of mind and convenience, use built-in security sensors with Pella Insynctive® technology.²

Backed by the best limited lifetime warranty in the industry for wood windows and patio doors, Pella Architect Series – Contemporary products feature smart styling and clean sightlines.¹

Available in these window and patio door styles:



Special shapes also available.

¹ Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at pella.com/warranty or contact Pella Customer Service at 866-319-0397.
² Requires the Pella Insynctive App on a smart device, an Insynctive Bridge and a wireless home internet router with internet connection.

Colors & Finishes

Wood Types

C T

Choose the wood species that best complements your project’s interior.

Pine

Douglas Fir¹

Mahogany¹

White Oak

Red Oak

Cherry

Maple

Custom solutions:

Prefinished Pine Interior Colors

C T

Our pine products are available in your choice of four paint colors or eleven stains. Unfinished or primed and ready-to-paint are also available.

White

Bright White

Linen White

Artisan Greige¹

Natural Stain

Wheat Stain¹

Golden Oak Stain

Early American Stain

Provincial Stain

Dark Mahogany Stain

Red Mahogany Stain

Espresso Stain

Skyline Gray Stain¹

Charcoal Stain

Black Stain

Aluminum- Clad Exterior Colors

C T

Our low-maintenance EnduraClad® exterior finish resists chalking and fading. Take durability further with EnduraClad Plus protective finish, which meets the industry's highest exterior coating standard to defend against chalking and fading.² Custom colors are also available.

Black

White

Brown

Fossil

Iron Ore

Portobello

Putty

Almond

Classic White

Brick Red

Hartford Green

Glass

InsulShield® Low-E Glass³

Advanced Low-E insulating dual-pane glass with argon or triple-pane glass with argon or krypton

C T

AdvancedComfort Low-E insulating dual-pane glass with argon

C T

NaturalSun Low-E insulating dual-pane glass with argon or triple-pane glass with argon or krypton

C T

SunDefense™ Low-E insulating dual-pane glass with argon or triple-pane glass with argon or krypton

C T

Additional Glass Options

Laminated (non-impact-resistant)^{5,6}, tinted^{5,5} or obscure^{3,5} glass also available on select products

C T

STC (Sound Transmission Class)-improved dual-pane sound glass^{4,6}

C T

Impact-resistant glass^{4,5}

T

¹ Availability may be limited. Please contact your local Pella expert for details.

² The highest exterior coating standard for painted aluminum exteriors is the AAMA 2605 standard. EnduraClad Plus protective finish is not available with all colors. See your local Pella sales representative for availability.

³ Optional high-altitude InsulShield Low-E glass is available with or without argon on select products.

⁴ Available on select products only. See your local Pella sales representative for availability.

⁵ Available with Low-E insulating glass with argon on select products.

⁶ For best performance, the laminated glass may be in the interior or exterior pane of the insulating glass, depending on the product.

⁷ Sound control glass consists of dissimilar glass thickness (3mm/5mm).

Grilles

Grille Types

Choose the look of true divided light, removable roomside grilles or make cleaning easier by selecting grilles-between-the-glass.

Ogee Integral Light Technology® 7/8", 1-1/4" or 2"¹

T

Square Integral Light Technology® 5/8", 7/8", 1-1/4" or 2"¹

C

Roomside Removable Grilles 3/4", 1-1/4" or 2"^{1,2}

T

Aluminum Grilles-Between-the-Glass 3/4"

C T

Grilles-Between-the-Glass Interior Colors:³

Black

White

Brown

Fossil

Ivory

Harvest

Cordovan

Grille Patterns

In addition to the patterns shown here, custom grille patterns are available.

12-Lite Prairie

T

14-Lite Prairie

T

Victorian

T

New England

T

Traditional

C T

9-Lite Prairie

C T

Top Row

C T

Cross

C T

Custom

C T

Diamond

T

Simulated French

T

Screens⁴

Rolscreen®

C T

Rolscreen soft-closing retractable screens roll out of sight when not in use. Available on Pella Architect Series – Traditional casement windows and sliding patio doors and on Pella Architect Series – Contemporary sliding patio doors.

Flat

C T

InView™ screens are clearer than conventional screens. Vivid View® screens offer the sharpest view, letting in 29% more light and 21% more airflow than conventional fiberglass screens.⁵

InView™

Vivid View®

Wood-Wrapped

C T

Optional wood veneer can be added over the metal screen channel on interior screens to provide a more seamless look.

Added Peace of Mind

Integrated Security Sensors

C T

Optional integrated wireless security sensors maintain aesthetics, streamline security installation and ensure no warranty loss is caused by post-installation drilling. Sensors can be monitored via the free Pella® Insynctive® App and are compatible with major security panel systems.⁶ For more information, go to connectpella.com.

¹ Color-matched to your product's interior and exterior color.

² Availability may be limited. Please contact your local Pella expert for details.

³ Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.

⁴ Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets.

⁵ Improved airflow is based on calculated screen cloth openness. Screen cloth transmittance was measured using an integrated sphere spectrophotometer.

⁶ Requires the Insynctive App on a smart device, an Insynctive Bridge and a wireless home router with internet connection.

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Window Hardware

Classic Collection

T

Get a timeless look with authentic styles in classic finishes.



Fold-Away Crank
Antiek



Spoon-Style Lock

Finishes:



Champagne



White



Brown



Matte Black



Oil-Rubbed Bronze



Satin Nickel



Bright Brass



Antique Brass

Modern Collection

C

Achieve the ultimate contemporary look with exclusive hardware designed by Pella.



Fold-Away Crank
Saldo

Finishes:



Champagne



White



Brown



Matte Black



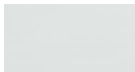
Oil-Rubbed Bronze



Satin Nickel



Bright Brass



Polished Chrome



Polished Nickel

Rustic Collection

T

Create a distinct and charming look with distressed finishes.



Fold-Away Crank
Antiek



Spoon-Style Lock

Finishes:



Distressed Bronze



Distressed Nickel

Essential Collection

T

Select from popular designs and finishes to suit every style.



Fold-Away Crank



Cam-Action Lock

Finishes:



Champagne



White



Brown



Matte Black



Oil-Rubbed Bronze



Satin Nickel



Bright Brass

Patio Door Hardware

Classic Collection

C T

BALDWIN

Choose timeless pieces for a look that will never go out of style.



Hinged Patio Door Handle
Virago



Sliding Patio Door Handle
Ambrose

Finishes:



Matte Black



Oil-Rubbed Bronze



Satin Nickel



Bright Brass



Antique Brass

Modern Collection

C T

BALDWIN

Achieve the ultimate contemporary look with sleek finishes.



Hinged Patio Door Handle
Spiere



Sliding Patio Door Handle
Plazo

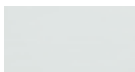
Finishes:



Matte Black



Satin Nickel



Polished Chrome



Polished Nickel

Rustic Collection

C T

BALDWIN

Stand out with bold looks and create an utterly unique aesthetic.



Hinged Patio Door Handles
Rustiek



Sliding Patio Door Handle
Notus

Finishes:



Distressed Bronze



Distressed Nickel

Essential Collection

C T

Elevate your style and transform your home with elegant selections.



Hinged Patio Door Handle

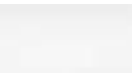


Sliding Patio Door Handle

Finishes:



Champagne



White



Brown



Matte Black



Oil-Rubbed Bronze



Satin Nickel



Bright Brass

Pella® Lifestyle Series

Aluminum-Clad Wood

#1 performing wood window and patio door¹
For the combination of energy, sound and value.

37 time-tested innovations
Create unique, room-by-room solutions to meet real-life needs.

83% more energy efficient²
On average compared to single-pane windows – with performance solutions for improved comfort.

Pella Lifestyle Series



Exceptional performance and style.

Style flexibility. Whether your client's home is traditional, modern or somewhere in between, create beautiful windows and patio doors that fit their style.

Redefining performance. Get both unrivaled energy efficiency and sound performance at an incredible value. With the Ultimate Performance package, windows are on average 79% more energy efficient and reduce 52% more outside noise than single-pane windows.^{2,5}

Enhanced durability. Our windows and patio doors are designed to stand the test of time with exterior wood parts treated with exclusive EnduraGuard® wood protection and an aluminum-clad exterior with EnduraClad® finish.

Room-by-room solutions.

Most desired features, options and innovations. Complement your project with the most popular colors, finishes, grille patterns and more. Many innovative solutions also come standard.

Integrated blinds and shades. Intentionally designed to be accessible, blinds and shades are tucked between glass panes and are protected from dust, pets and little hands.

Added security and convenience. Add peace of mind with optional Pella Insynctive™ built-in window and door sensors and motorized between-the-glass blinds and shades that raise and lower with a button.



Create solutions that are perfect for real life. Covered by the best limited lifetime warranty in the industry for wood windows and patio doors, Pella Lifestyle Series offers everything you love about wood – including beauty, durability and style flexibility.³ Begin with dual- or triple-pane glass and then select from the most desired features and options.⁴

Pella Lifestyle Series is the #1 performing wood window and patio door for the combination of energy, sound and value.¹ Packed with purposeful innovations like Integrated Blinds, Shades and Security Sensors, we designed windows and patio doors to work for your project, room by room.

¹ Performance solutions require upgrades to triple-pane, AdvancedComfort Low-E and mixed glass thickness. Based on comparing product quotes and published STC/OITC and U-Factor ratings of leading national wood window and patio door brands.

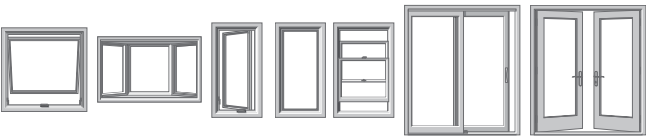
² Window energy efficiency calculated in a computer simulation using RESFEN 6.0 default parameters for a 2000 sq. foot new construction single-story home when comparing Pella Lifestyle Series windows with Advanced Comfort Low-E triple-pane glass with argon and mixed glass thickness to a single pane wood or vinyl window. Double-hung windows are not available with triple-pane glass. The energy efficiency and actual savings will vary by location. The average window energy efficiency is based on a national average of 94 modeled cities across the country and weighting based on population. For more details see pella.com/methodology.

³ Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service at 866-319-0397.

⁴ Double-hung window only available with dual-pane glass.

⁵ Reduction in sound based on OITC ratings of Pella Lifestyle Series windows with triple-pane glass with mixed glass thickness to a single-pane wood or vinyl window with an OITC of 19. Calculated by using the sound transmission loss values in the 80 to 4000 Hz range as measured in accordance with ASTM E-90(09). Actual results may vary.

Available in these window and patio door styles:



Special shapes also available.

Colors & Finishes

Wood Type	A beautiful wood species to complement your home’s interior.						
	<div><div></div><div>Pine</div></div>						
Prefinished Pine Interior Colors	We can prefinish in your choice of a variety of beautiful paints and stains. Unfinished or primed and ready-to-paint are also available.						
	<div><div><div></div><div>White</div></div><div><div></div><div>Bright White</div></div><div><div></div><div>Linen White</div></div><div><div></div><div>Natural Stain¹</div></div><div><div></div><div>Golden Oak Stain</div></div><div><div></div><div>Early American Stain</div></div><div><div></div><div>Provincial Stain</div></div><div><div></div><div>Dark Mahogany Stain¹</div></div></div>						
	<div><div><div></div><div>Red Mahogany Stain¹</div></div><div><div></div><div>Black Stain</div></div></div>						
Aluminum-Clad Exterior Colors	Our low-maintenance EnduraClad® exterior finish resists fading and helps protect windows and patio doors for years.						
	<div><div><div></div><div>Black</div></div><div><div></div><div>White</div></div><div><div></div><div>Brown</div></div><div><div></div><div>Fossil</div></div></div>						
	<div><div><div></div><div>Iron Ore</div></div><div><div></div><div>Portobello</div></div><div><div></div><div>Putty</div></div><div><div></div><div>Almond</div></div><div><div></div><div>Classic White</div></div><div><div></div><div>Brick Red</div></div><div><div></div><div>Hartford Green</div></div><div><div></div><div>Wolf Gray</div></div></div>						

Glass²

InsulShield® Low-E Glass³	<div><div></div><div>Advanced Low-E insulating dual-pane glass with argon or triple-pane glass with argon</div></div>	<div><div></div><div>AdvancedComfort Low-E insulating dual-pane glass with argon and triple-pane glass with argon</div></div>	<div><div></div><div>NaturalSun Low-E insulating dual-pane glass with argon or triple-pane glass with argon</div></div>	<div><div></div><div>SunDefense™ Low-E insulating dual-pane glass with argon or triple-pane glass with argon</div></div>
Additional Glass Options	<div><div></div><div>Tempered glass available on dual- and triple-pane products</div></div>	<div><div></div><div>Obscure and frosted obscure glass available on dual- and triple-pane products</div></div>		

¹ Availability may be limited. Please contact your local Pella expert for details.
² Double-hung window available with dual-pane glass only.
³ Optional high-altitude Low-E insulating glass does not contain argon in most products. Please see your local Pella sales representative for more information.

Performance Packages

To make things easier, we’ve created performance packages that highlight what’s most important to your customers.

Performance solutions offer an unbeatable combination of energy efficiency, sound control and value.¹ Upgrade from a dual- to a triple-pane glass design with the packages below to meet the unique needs of each room in your customer’s home.

All values below are averages compared with single-pane windows.



Performance

Improved energy efficiency and sound performance.

71%
More Energy Efficient² + 34%
Noise Reduction³



Sound Control

Exceptional noise control for a quieter home.

52%
Noise Reduction³



Energy Efficiency

Superior energy efficiency for a more comfortable home.

83%
More Energy Efficient²



Ultimate Performance

The best combination of energy efficiency and noise control.

79%
More Energy Efficient² + 52%
Noise Reduction³



Scan the QR code with your smartphone camera to learn more about how each performance package can benefit your client's home.

¹ Performance solutions require upgrades to triple-pane, AdvancedComfort Low-E and mixed glazing thickness glass. Based on comparing product quotes and published STC/OITC and U-Factor ratings of leading national wood window and patio door brands.
² Window energy efficiency calculated in a computer simulation using RESFEN 6.0 default parameters for a 2000 sq. foot new construction single-story home when Pella Lifestyle Series windows with the respective performance package are compared to a single-pane wood or vinyl window. The energy efficiency and actual savings will vary by location. The average window energy efficiency is based on a national average of 94 modeled cities across the country and weighting based on population. For more details see pella.com/methodology.
³ Reduction in sound based on OITC ratings of Pella Lifestyle Series windows with respective performance package compared to a single-pane wood or vinyl window with an OITC of 19. Calculated by using the sound transmission loss values in the 80 to 4000 Hz range as measured in accordance with ASTM E-90(09). Actual results may vary.

Grilles

Grille Types

Choose the look of true divided light, removable roomside grilles or make cleaning easier by selecting grilles-between-the-glass.

Dual-Pane:

Simulated-Divided-Light with Spacer 7/8"

Simulated-Divided-Light without Spacer 7/8"

Roomside Removable Grilles 3/4"^{1,2}

Aluminum Grilles-Between-the-Glass 3/4"³

Triple-Pane:

Simulated-Divided-Light with Aluminum Contoured Grilles-Between-the-Glass 3/4"³

Aluminum Grilles-Between-The-Glass 3/4"³

Grille Patterns

In addition to the patterns shown here, custom grille patterns are available.

9-Lite Prairie

Traditional

Top Row

Cross

Custom

Screens⁴

Rolscreen®

Rolscreen soft-closing retractable screens roll out of sight when not in use. Available on casement windows and sliding patio doors.

Flat

InView™ screens are clearer than conventional screens and come standard. Vivid View® screens offer the sharpest view and are optional.

InView™

Vivid View®

Added Peace of Mind

Integrated Security Sensors

Optional integrated wireless security sensors maintain aesthetics, streamline security installation and ensure no warranty loss is caused by post-installation drilling. Sensors can be monitored via the free Pella® Insynctive® App and are compatible with major security panel systems.⁵ For more information, go to connectpella.com.

Integrated Blinds & Shades

Integrated Blinds*

Raise blinds up for an unobstructed view or tilt to let in the right amount of light. Our accessible, integrated blinds are available with or without motorization powered by Pella Insynctive® technology.

White

Poplar White

Bisque

Golden

Mocha

Storm

Black

Integrated Shades*

Our best integrated fabric shades feature a white exterior fabric for a uniform look from the street. Our accessible, integrated shades are available with or without motorization powered by Pella Insynctive® technology.

Light-Filtering:

White

Maize

Silver

Room-Darkening:

Cotton

Bamboo

Ash

Scan the QR code with your smartphone camera to learn more about our motorized Insynctive blinds and shades.

Window Hardware

Essential Collection

Our most popular designs with finishes to suit every style.

Fold-Away Crank

Cam-Action Lock

Finishes:

Champagne

White

Brown

Matte Black

Satin Nickel

Patio Door Hardware

Essential Collection

Elevate your style and transform your home with elegant selections.

Hinged Patio Door Handle

Sliding Patio Door Handle

Finishes:

Champagne

White

Brown

Matte Black

Satin Nickel

30

¹ Color-matched to your product's interior and exterior color.
² Availability may be limited. Please contact your local Pella expert for details.
³ Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.
⁴ Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets.
⁵ Requires the Insynctive App on a smart device, an Insynctive Bridge and a wireless home router with internet connection.

* Available on triple-pane products only.

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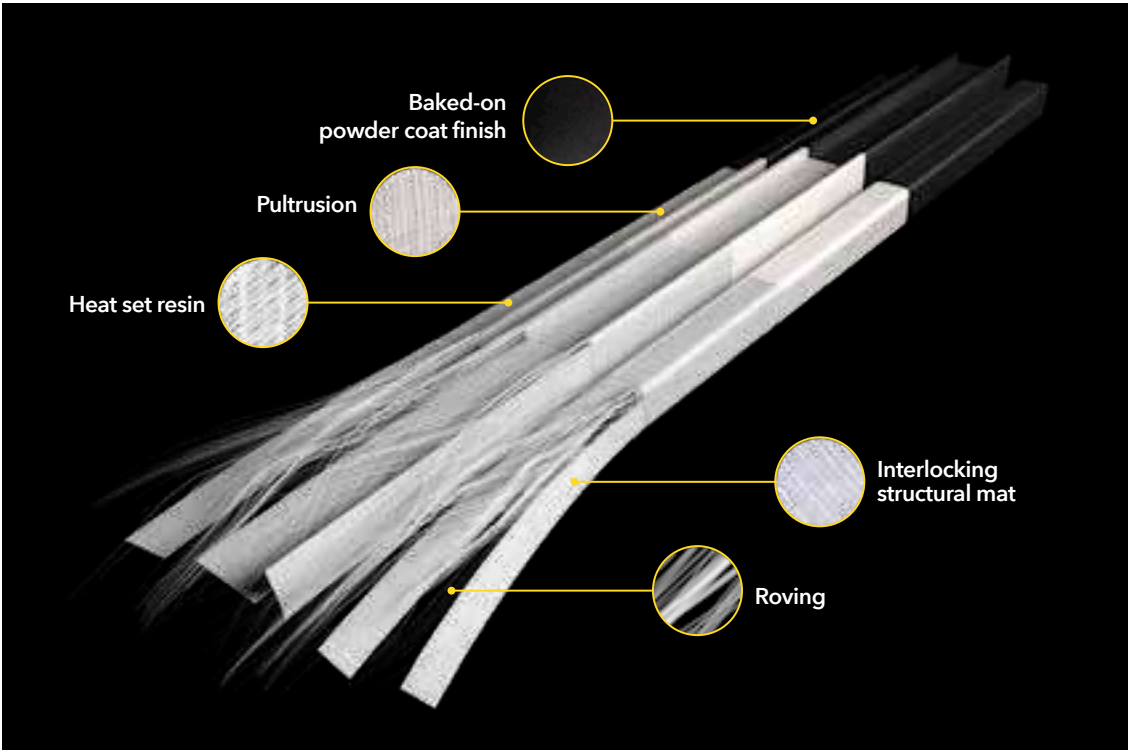
Pella® Impervia®
Casement windows with a Black interior and
exclusive, patent-pending Easy-Slide Operator.



Windows & Patio Doors
Fiberglass

Fiberglass Windows & Patio Doors

The natural strength and durability of fiberglass makes it an exceptional choice for windows and doors. As a leader in innovation since 1925, we created our proprietary fiberglass to give our customers more – more strength for long-lasting use and thinner profiles with more glass. Our fiberglass is the strongest material for windows and patio doors, engineered for lasting durability.* It delivers exceptional durability for the jobsite, easier installation, larger sizes and factory and field-mulling capabilities.



PROPRIETARY FIBERGLASS MATERIAL
Pella's fiberglass windows and patio doors are made from our proprietary fiberglass material through our one-of-a-kind manufacturing process.



The confidence of a strong warranty.
We know your reputation matters and you stake your reputation on quality, dependable products. That's why we have one of the strongest warranties in the business. See written limited warranty for details, including exceptions and limitations, at pella.com/warranty.

* Pella's proprietary fiberglass material has displayed superior strength over wood, vinyl, aluminum, wood/plastic composites, and other fiberglass materials used by leading national brands in tensile and 3-point bend tests performed in accordance with ASTM D638 and D790 testing standards.

Unmatched strength & lasting durability
Made from our proprietary fiberglass, the strongest material available for windows and patio doors.¹

Sleek, timeless style
Versatile design elements combined with sleek profiles and clean lines deliver a timeless style.

Proven performance
Get outstanding resistance to water, wind and outside noises while increasing energy efficiency, security and ease of operation.

Installation solutions & expertise
Save time and reduce costly callbacks with our exclusive installation methods. It's rare to come across an application that we haven't already solved for.



Rigorously tested, optimized designs.

100x more impact resistant than Fibrex.⁴ Pella Impervia products are made from our proprietary fiberglass material and are on average 100x more impact-resistant than Andersen Fibrex, a wood/plastic composite product. You can trust our fiberglass products to stand up to a hammer misfire and other jobsite conditions.

Tested beyond requirements. Tested to extremes from -40°F to 180°F, our proprietary fiberglass can handle the most extreme heat and sub-zero cold.² Our products are tested beyond industry standards to help ensure less maintenance with fewer callbacks.

ENERGY STAR® certified.⁵ Pella Impervia products offer energy-efficient options that will meet or exceed ENERGY STAR guidelines in all 50 states.

Sleek, versatile elements.

Up-to-date color palette. Interior and exterior color options to achieve your unique design style, including Black. Our colors are a durable, powder-coat finish which resists chalking and fading.

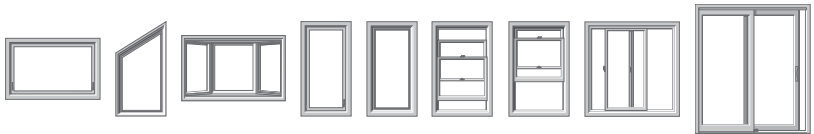
Revolutionary hardware. Our patent-pending Easy-Slide Operator allows your homeowner to simply slide to open casement and awning windows, without the effort of cranking. Select a complementary or contrasting hardware finish to add interest.

Unique factory mulling. Factory-mulled combinations help save you time on the jobsite. And the superior strength of Pella fiberglass allows you to create larger, unique combinations, made just for your remodel or new construction project.

Pella Impervia products are engineered to last. Our proprietary fiberglass material provides unmatched strength and lasting durability with sleek, timeless style.² And they balance thermal efficiency, scale and value when it matters most.

Don't leave water and structural performance to chance. Tested in extremes and designed for every day, Pella Impervia products are engineered for the rigorous performance requirements of a commercial building and are designed to resist water, wind and outside noises.³ With nearly 100 years in business, it's rare to come across an application that we haven't already designed a robust installation for. We've got you covered with both products and an installation designed for your exact situation. And whether new construction or window replacement, we have a dedicated team of experts to help with your project.

Available in these window and patio door styles:



Special shapes also available.

¹ Pella's proprietary fiberglass material has displayed superior strength over wood, vinyl, aluminum, wood/plastic composites, and other fiberglass materials used by leading national brands in tensile and 3-point bend tests performed in accordance with ASTM D638 and D790 testing standards.

² In testing performed in accordance with ASTM testing standards, Pella's fiberglass has displayed superior performance in strength, ability to withstand extreme heat and cold and resistance to dents and scratches. Special shape windows are made from a fiberglass resin material.

³ Pella Impervia windows and patio doors have a performance grade of LC or higher. For information on product ratings see pella.com/performance.

⁴ Impact testing performance based on testing 10 samples of each material using ASTM D256, Method C.

⁵ Pella products may not meet ENERGY STAR guidelines in Canada. For more information, contact your local Pella sales representative or go to energystar.gc.ca.

Colors & Finishes

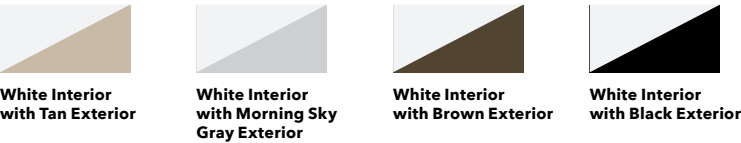
Frame Colors

Our long-lasting powder-coat finish resists chipping and fading so you never need to paint or refinish.

Solid-Color Frame:



Dual-Color Frames:^{1,2}



Glass & Additional Energy Efficiency Upgrades

InsulShield®
Low-E Glass³



Advanced Low-E insulating dual- or triple-pane glass with argon



AdvancedComfort Low-E dual-pane glass with argon

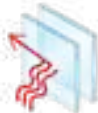


NaturalSun Low-E insulating dual- or triple-pane glass with argon



SunDefense™ Low-E insulating dual- or triple-pane glass with argon

Additional Glass Options



Clear insulating glass



Tempered glass



Laminated (non-impact-resistant)⁴, tinted⁵ or obscure glass also available on select products



STC (Sound Transmission Class)-improved dual-pane sound control glass⁶



Triple-pane glass⁷

Foam Insulation Options

Optional foam-insulated frames are available to increase energy efficiency.



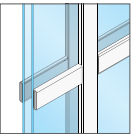
Grilles

Grilles

Grilles are color-matched to the window or patio door interior and exterior frame color.



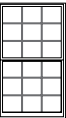
Aluminum Grilles- Between-the-Glass 3/4" ⁸



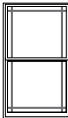
Applied Grilles⁹

Grille Patterns

Choose from one of our standard grille patterns, or create a unique look with custom grille patterns.¹⁰



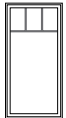
Traditional



6-Lite Prairie



9-Lite Prairie



Top Row



Custom

Screens¹¹

Flat

InView™ screens let in 14% more light and are 8% more open for improved airflow when compared to the conventional fiberglass screen.¹² Or choose the conventional fiberglass screen.



InView™



Conventional¹³

¹ Color availability may be limited. Please ask your Pella sales rep for details.

² Dual-color frames are available with a block frame or non-integrated nailing fin.

³ Optional high-altitude Low-E insulating glass available with or without argon on select products.

⁴ For best performance, the laminated glass may be in the interior or exterior pane of the insulating glass, depending on the product.

⁵ Available with Advanced Low-E insulating glass with argon with bronze, gray or green tint on selected products.

⁶ Sound control glass consists of dissimilar glass thickness (3mm/5mm or 5mm/3mm).

⁷ Available on direct set, awning, casement windows and sliding patio doors.

⁸ Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.

⁹ Available on direct set windows only.

¹⁰ Grille patterns offered may vary per product. See specific product information for availability.

¹¹ Warning: Screen will not stop child or pet from falling out of window or door. Keep child or pet away from open window or door.

¹² Improved airflow is based on calculated screen cloth openness. Screen cloth transmittance was measured using an integrated sphere spectrophotometer.

¹³ Only available on windows.

Window Hardware

Casement
& Awning

The patent-pending Easy-Slide Operator is a revolutionary way to operate casement and awning windows. Simply slide to open, without the effort of cranking. With precision venting technology, the window will open to an exact location. Or select the fold-away crank, that folds neatly away, against the window frame. Both solutions allow roomside window treatments to hang neatly.

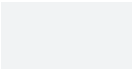


Easy-Slide
Operator



Fold-Away Crank

Color-Matched Finishes:



White



Tan¹



Morning
Sky Gray¹



Brown



Matte Black

Additional Finish:²



Satin Nickel

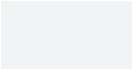
Sliding, Single-
& Double-Hung

Pella's cam-action lock pulls the sash against the weatherstripping on single-hung, double-hung and sliding windows for a tighter seal.



Cam-Action
Lock

Color-Matched Finishes:



White



Tan¹



Morning
Sky Gray¹



Brown



Matte
Black

Additional Finish:



Satin Nickel

Patio Door Hardware

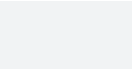
Sliding Patio
Door

Elevate your style and transform your home with elegant selections.



Sliding Patio
Door Handle

Color-Matched Finishes:



White



Tan¹



Morning
Sky Gray¹



Brown



Matte
Black

Additional Finish:



Satin Nickel

Secure Vent Lock

A secure vent lock comes standard on all Pella Impervia sliding doors and provides security in both the closed and venting positions.



Secure Vent Lock

Patio Door Blinds

Blinds-Between-
the-Glass

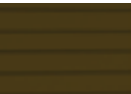
Add privacy and complement your home's decor with blinds-between-the-glass. Located between panes of glass, blinds are protected from dust, dirt and damage.



White



Slate Gray



Espresso

¹ Color availability may be limited. Please ask your Pella sales rep for details.

² Only available on the fold-away crank.

Pella® 250 Series
Sliding patio door
with a White interior.

Windows & Patio Doors
Vinyl

Vinyl Windows & Patio Doors

When your homeowners want low-maintenance, energy efficient and affordable windows and patio doors, vinyl is the right choice. Our unique vinyl formula is performance-tested for excellent weathering, durability and color retention.

Multi-chambered frames and metal-reinforced, interlocking sashes add strength and durability while helping to prevent warping, sagging and bowing. White, Almond and Fossil-colored frames, with optional upgrades to dual-color frames, are available on select product lines.

Pella 250 Series

Innovative and enhanced security and privacy features for more peace of mind.

Encompass by Pella

Competitively-priced, easy-care vinyl windows and patio doors backed by Pella.



The confidence of Pella's warranty.

Pella products are backed by some of the strongest warranties in the business. See written limited warranty for details, including exceptions and limitations, at pella.com/warranty.

Pella® 250 Series

Vinyl

Innovative security and privacy features
Optional security and privacy features on windows and patio doors give your customers more peace of mind.

52% stronger frames¹
Multi-chambered vinyl frames and reinforced sashes are stronger than ordinary vinyl for increased durability.

62% more energy efficient²
Windows with triple-pane glass create a more comfortable home than windows with single-pane glass.

Pella 250 Series



Strong and Secure Vinyl.

Improved security. The sliding patio door with optional integrated footbolt meets or exceeds the highest industry requirements for forced entry and is our most secure vinyl patio door.³

Unique tamper prevention system. Double- and single-hung windows are designed with an interlocking checkrail, steel hardware reinforcement and a unique anti-jar sill.

Strong vinyl material. With multi-chambered frames and optional steel reinforced sashes, these frames are 52% stronger than ordinary vinyl, resist warping and twisting and install easily.¹

More of Everything You Love.

Excellent energy efficiency. Multiple insulating air chambers deliver comfort for your customers. Upgraded triple-pane windows are on average 62% more energy efficient than single-pane windows.²

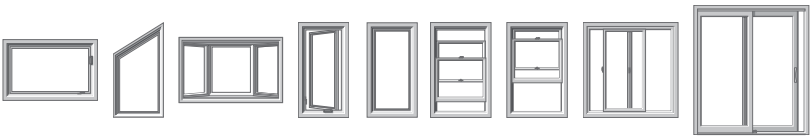
Exclusive vinyl formula. Using our exclusive fade-resistant formula, Pella's high-grade vinyl is performance-tested for excellent durability and weathering.

Quality that lasts. To help ensure our products exceed industry requirements and expectations, we test both the entire window and individual parts for strength and durability.

Pella 250 Series products offer innovative and enhanced security and privacy features for more peace of mind. Our exclusive vinyl formula is performance tested for excellent weathering, durability and color retention. Insulating frame chambers improve energy efficiency and multi-chambered frame designs are 52% stronger than ordinary vinyl.¹

With innovative and enhanced security and privacy features and our durable and low-maintenance, easy-care vinyl, Pella 250 Series windows and patio doors are a great complement to your project.

Available in these window and patio door styles:



Special shapes also available.

¹ Based on the force required to bend a window frame profile.

² Window energy efficiency calculated in a computer simulation using RESFEN 5.0 default parameters for a 2000 sq. foot existing single-story home when comparing a Pella 250 Series vinyl window with InsulShield Advanced Low-E triple-pane glass with argon to a single-pane wood or vinyl window. The range of energy efficiency will vary from 54% to 77% and will vary by location. Your actual savings will vary. The average window energy efficiency is based on a national average of 94 modeled cities across the country with an adjustment based on population. For more details see pella.com/methodology.

³ To achieve a Grade 40 rating on ASTM F842, a test for forced entry excluding glass breakage, the optional footbolt must be installed and engaged.

- Competitively
priced

Easy-care, low-maintenance vinyl at a price that is easy on the budget.
- Energy-efficient
options

Offering solutions to improve comfort and help save on heating and cooling costs.
- Backed by Pella

A leader in the window and door industry and a brand that has been trusted for over 90 years.



- Easy-care vinyl.

Low-maintenance. The solid color throughout keeps minor dings and scratches virtually invisible and doesn't require painting.

More comfortable. Pella's weather protection system helps protect a home from leaks and drafts.

Stand the test of time. Our precision welding process makes a strong and more durable product that resists warping and twisting.

- Designed to make life easier.

Easy operation. Pella's true glide balance system allows single- and double-hung windows to open and close easily and quietly.

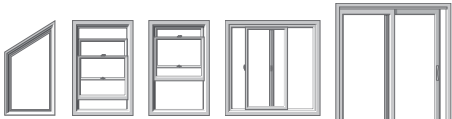
Dust-free grilles and blinds. Never worry about cleaning grilles-between-the-glass for windows and patio doors or blinds-between-the-glass for patio doors. They're sealed between insulating glass and kept safe from dust and damage.

Limited lifetime warranty. Backed by one of the best warranties in the business, you can be confident in your selection.²

With Encompass by Pella, you can get windows and patio doors backed by the brand you know and trust, at a price that is easy on the budget.

Featuring low-maintenance, high-grade vinyl frames, these windows are energy efficient and look great for years. Lower heating and cooling costs with energy-efficient options that will meet or exceed ENERGY STAR® guidelines in all 50 states.¹

Available in these window and patio door styles:³



Special shapes also available.

¹ Some Pella products may not meet ENERGY STAR® guidelines in Canada. For more information, contact your local Pella sales representative or go to energystar.gc.ca.

² The Pella Limited Lifetime Warranty is non-prorated, meaning the coverages within the defined warranty periods do not decrease over time. See written limited warranty for details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service at 866-319-0397.

³ Double-hung window available in East Region only.

Colors & Finishes

Frame Colors

Create a signature look with solid-color and dual-color frames. Dual-color frames allow your customers to choose a different color for the exterior with a White interior.

Solid-Color Frames:

250

ENC

White

Almond

Fossil

Dual-Color Frames:

250

Poplar White¹

Tan¹

Fossil¹

Brown

Portobello¹

Morning Sky Gray¹

Hartford Green¹

Brick Red¹

Black

Glass & Additional Energy Efficiency Upgrades

InsulShield® Low-E Glass

Advanced Low-E insulating dual-pane glass with argon^{2,3}

250

ENC

Advanced Low-E insulating triple-pane glass with argon²

250

SunDefense™ Low-E insulating dual-pane glass with argon^{2,3}

250

ENC

NaturalSun Low-E insulating dual-pane glass with argon^{2,3}

250

ENC

NaturalSun Low-E insulating triple-pane glass with argon²

250

Additional Glass Options

Bronze-tinted Advanced Low-E insulating glass with argon²

250

ENC

Obscure Low-E insulating glass

250

ENC

Tempered glass

250

ENC

Foam Insulation Options

Optional foam-insulated frames are available to increase energy efficiency.

250

250

ENC

Pella® 250 Series

Encompass by Pella

Pella 250 Series
Encompass by Pella
Features & Options

Grilles

Grille Types

Grilles are color-matched to the window or patio door interior and exterior frame color.¹

Simulated-Divided-Light Contour 7/8"²

250

Grilles-Between-the-Glass Flat 5/8"^{3,4,5}

250

ENC

Grilles-Between-the-Glass Contour 3/4"^{3,4}

250

ENC

Grilles-Between-the-Glass Contour 1"^{3,4,6}

250

Grille Patterns

Choose from a variety of grille patterns for the traditional look of divided light.⁷

6-Lite Prairie

9-Lite Prairie

9-Lite Prairie Top Sash Only

Traditional

Traditional Top Sash Only

Top Row

Custom Equally Divided

Screens⁸

Flat

Conventional fiberglass screens are available on all venting vinyl windows.

250

ENC

Sliding Patio Door Screens

Heavy-duty sliding screens come standard on Pella 250 Series sliding patio doors and are optional on Encompass by Pella sliding patio doors.

250

ENC

46

¹ Availability may be limited. Please contact your local Pella expert for details.
² Optional high-altitude Low-E insulating glass available with or without argon on select products.
³ Not available with blinds-between-the-glass on Encompass by Pella sliding patio doors.


¹ Color options by product may vary. See your Pella sales representative for availability.
² Availability may be limited. Please contact your local Pella expert for details.
³ Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.
⁴ Grilles are not available with blinds-between-the-glass on Encompass by Pella sliding patio doors.
⁵ Available on Encompass by Pella products in West region only.
⁶ Available on Encompass by Pella products in East region only.
⁷ Grille patterns offered may vary by product. See specific product information for availability.
⁸ Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets.

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Window Hardware

Casement and Awning

Folds neatly out of the way so it won’t interfere with roomside window treatments. Finishes complement frame colors.



Fold-Away Crank
250

Color-Matched Finishes:

250


White

Almond


Fossil

Sliding, Single- and Double-Hung


Pella’s cam-action locks push the sashes against the weatherstripping for a tighter seal. Optional AutoLock hardware automatically locks the window when it is shut, simply close the sash and confirm it latches.



Cam-Action Lock
250



Cam-Action Lock
ENC



AutoLock
250 ENC*

Color-Matched Finishes:

250

ENC


White

Almond

Fossil

Integrated Sash Lift

Make raising and lowering single- and double-hung window sashes easy with a standard, integrated sash lift.



Window Integrated Sash Lift
250 ENC

Color-Matched Finishes:

250

ENC


White

Almond


Fossil

Window Limited Opening Devices

A vent stop can be engaged or disengaged manually and restricts how far the bottom sash of a double-hung window can open. A window opening control device (WOCD) complies with a safety standard and allows for ventilation, emergency escape and rescue when released. A WOCD automatically limits the sash opening to less than four inches, unless it is intentionally disengaged, enabling the sash to fully open.



Vent Stop
250 ENC



WOCD
250 ENC

Color-Matched Finishes:

250

ENC

White


Almond

Fossil


Patio Door Hardware

Sliding Patio Door Handle

Match the door’s exterior color with a color-matched handle or coordinate it with other finishes in a home.



Sliding Patio Door Handle
Standard Multipoint Locking System
250



Sliding Patio Door Handle
ENC

Color-Matched Finishes:

250

ENC

White

Almond

Fossil

Additional Interior Finishes:

250

ENC


Bright Brass¹

Oil-Rubbed Bronze

Satin Nickel

Integrated Flush Footbolt

Pella 250 Series sliding patio door with optional footbolt is our most secure vinyl patio door.² The patent-pending footbolt is flush with the frame, providing secondary venting and locking abilities without compromising beauty.



Integrated Flush Footbolt
250

Color-Matched Finishes:

250

White


Almond

Fossil

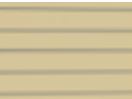
Patio Door Blinds

Blinds-Between-the-Glass³,⁴


Add privacy and complement your project's decor with blinds-between-the-glass. Located between panes of glass, blinds are protected from dust, pets and damage.




White
250 ENC⁵




Sand¹
250




Clay¹
250



Silver Moon¹
250



Slate Gray
250



Espresso
250

48

* Available in West Region only.

¹ Availability may be limited. Please contact your local Pella expert for details.

² To achieve a Grade 40 rating on ASTM F842, a test for forced entry excluding glass breakage, the optional footbolt must be installed and engaged.

³ Availability varies by size. See a Pella professional for details.

⁴ Available on dual-pane products only. Not available on sliding patio doors with grilles-between-the-glass.





⁵ Only available on 60" x 80" and 72" x 80" doors.





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Compare Window & Patio Door Lines

Review our lines and discover your best fit.

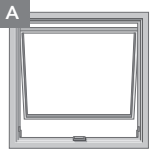
For more information on Pella's window and patio door offering, see your local Pella sales representative or visit pella.com/professionals.


Product Line	 		 	
	Pella® Reserve™		Architect Series®	
	Traditional	Contemporary	Traditional	Contemporary
Material	Wood & Clad/Wood	Clad/Wood	Wood & Clad/Wood	Clad/Wood
Price	\$\$\$\$ - \$\$\$\$\$	\$\$\$\$ - \$\$\$\$\$	\$\$\$ - \$\$\$\$	\$\$\$ - \$\$\$\$\$
Description	Exquisitely designed windows and doors with unparalleled historical detailing. Featuring through-stile construction, deliberate proportions and intricate profiles to achieve authentic traditional style.	Simple and sophisticated designs with expansive glass, sleek, minimal profiles and through-stile construction embody the tenets of pure contemporary style.	Classically styled wood windows and patio doors combine modern functionality with fine-furniture detailing. Stylish hardware completes the look you and your customer envisioned.	Enjoy smart styling and clean sightlines with sleek frames and expansive glass. Pair minimalist wood windows and patio doors with stylish modern hardware to complement a home.
Available Styles	Window Styles		Window Styles	
	A AT B C CO DH F SH PC	A AT C CO F PC	A B C DH F SH	A C F
	Patio Door Styles		Patio Door Styles	
	SD HD BF MS	SD HD BF MS	SD HD BF MS	SD HD BF MS

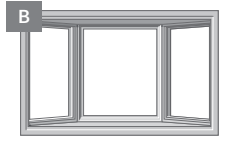
			
Pella Lifestyle Series	Pella Impervia®	Pella 250 Series	Encompass by Pella
Clad/Wood	Fiberglass	Vinyl	Vinyl
\$\$ - \$\$\$	\$\$-\$\$\$	\$\$	\$ - \$\$
<p>Purposeful innovations delivering room-by-room solutions like Integrated Blinds, Shades and Security Sensors. Available performance packages offer an unbeatable combination of energy efficiency, sound control and value.²</p>	<p>Pella Impervia products are engineered to last. Our proprietary fiberglass material provides unmatched strength and lasting durability with sleek, timeless style.⁴ Tested in extremes and designed for every day, these windows and patio doors deliver proven performance.</p>	<p>Pella 250 Series products offer innovative and enhanced security and privacy features for more peace of mind. Made with beautiful easy-care vinyl, these windows and patio doors provide Pella craftsmanship in a great-looking product.</p>	<p>Encompass by Pella is competitively priced, easy-care vinyl. Featuring low-maintenance, high-grade vinyl frames, these windows and patio doors will look great for years and are backed by a brand you can trust.</p>
Window Styles <div><div>A</div><div>B</div><div>C</div><div>DH³</div><div>F</div></div>	Window Styles <div><div>A</div><div>AT</div><div>B</div><div>C</div><div>DH</div><div>F</div></div> <div><div>SH</div><div>SW</div></div>	Window Styles <div><div>A</div><div>AT</div><div>B</div><div>C</div><div>DH</div><div>F</div></div> <div><div>SH</div><div>SW</div></div>	Window Styles <div><div>AT</div><div>DH⁴</div><div>F</div><div>SH</div><div>SW</div></div>
Patio Door Styles <div><div>SD</div><div>HD</div></div>	Patio Door Styles <div><div>SD</div></div>	Patio Door Styles <div><div>SD</div></div>	Patio Door Styles <div><div>SD</div></div>


¹ Additional special shapes also available.
² Performance solutions require upgrades to triple-pane, AdvancedComfort Low-E and mixed glass thickness. Based on comparing product quotes and published STC/OITC and U-Factor ratings of leading national wood window and patio door brands.
³ Double-hung window only available with dual-pane glass.
⁴ Pella's proprietary fiberglass material has displayed superior strength over wood, vinyl, aluminum, wood/plastic composites, and other fiberglass materials used by leading national brands in tensile and 3-point bend tests performed in accordance with ASTM D638 and D790 testing standards.
⁵ Double-hung window available in East Region only.

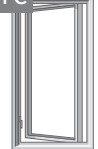
Window & Patio Door Styles¹

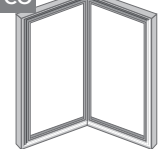
A
Awning Window

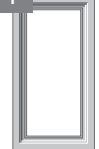
AT
Angle-Top Window


B
Bay or Bow Window


C
Casement Window


PC
Push-Out Casement Window


CO
Corner Window

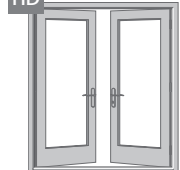
F
Fixed Window

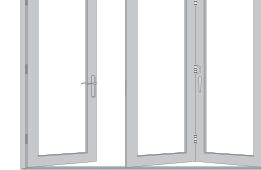
DH
Double-Hung Window


SH
Single-Hung Window

SW
Sliding Window

SD
Sliding Patio Door

HD
Hinged Patio Door

BF
Bifold Patio Door

MS
Multi-Slide Patio Door

Whole Home Solution
Fixed and double-hung
Pella Architect Series -
Traditional windows and
a Pella Entry Door.

Additional Solutions

**Additional
Solutions**

Give your project an inviting look with exterior solutions from Pella.



Pella® Entry Doors

A curated collection of wood, fiberglass and steel entry doors delivering dependable performance and inspired designs.



Storm Doors

Complement your project's entryway with a storm door that creates the ideal first impression.

Explore additional Pella solutions at pella.com/professionals.

Window & Door Trim Options


Interior Wood Trim

Dramatically reduce installation time with factory-applied and factory-finished trim. Pella’s beautiful trim options provide a vast range of choices that are true to your customer’s home architectural style and décor.


The trim around Pella® wood, fiberglass or vinyl windows and doors can coordinate with other trim on your project, including baseboards, crown molding and chair rails. Optional accessories to coordinate with trim profiles are available.

Wood Types

Choose the wood species that best complements your project’s interior.



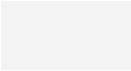
Pine



Oak

Prefinished Pine Interior Colors

Trim is available prefinished in your choice four paint colors and eleven stains. Unfinished or primed and ready-to-paint are also available.




White



Bright White



Linen White



Artisan Greige*



Natural Stain



Wheat Stain*



Golden Oak Stain



Early American Stain



Provincial Stain



Dark Mahogany Stain



Red Mahogany Stain



Espresso Stain



Skyline Gray Stain*




Charcoal Stain




Black Stain

Interior Trim Styles


Choose from over 50 styles of prefinished or unfinished wood interior trim to fit your project including these popular styles. Select trim styles available in Oak.




Craftsman




Ranch



Provincial



Colonial



Curved


* Availability may be limited. Please contact your local Pella expert for details.

EnduraClad® Exterior Trim

Add distinctive architectural detail to your project and set off the Pella wood windows and patio doors with style. Our low-maintenance, aluminum-clad exterior trim arrives factory-applied on windows and patio doors to save installation time and costs.

Exterior Finish Colors

Our low-maintenance, aluminum EnduraClad® exterior finish resists chalking and fading. Custom colors are also available.



Black




White




Brown




Fossil




Iron Ore



Portobello



Putty




Almond




Classic White



Brick Red




Hartford Green



Pearl Gray




Soft Linen



Satin Steel




Matte Gray



Wolf Gray



Spice Red



Sage



Frost Blue



Blue Ash

Exterior Trim Styles

EnduraClad exterior aluminum trim is available in five standard profiles. Or choose a custom design.



Monroe



Brickmould



Jefferson



3-1/2" Flat Casing



3-1/2" Brickmould*

Installation Methods

Pella makes installing windows and doors easy. Multiple installation methods and exclusive features save time and help reduce costly callbacks.

For complete installation instructions and videos, visit installpella.com.

* Shown in a custom color. Contact your local Pella representative for more information on available colors.

Give your business the advantage with Pella ProEdge Solutions



We're here to help your projects go smoother and reduce callbacks. This service operates as an extension of your team to help projects run more smoothly while reducing callbacks. With Pella ProEdge Solutions, you can expect:

Your Local Go-To Window and Door Experts

Anytime, Anywhere Communication

Service After the Sale

Pella ProEdge Solutions is here to get your jobs completed faster, get you paid quicker and ultimately get more jobs sooner.

Learn more about Pella ProEdge Solutions at pella.com/proedge.



Pella products are backed by some of the best warranties in the business.

You can be confident in your investment. Pella windows and patio doors are backed by a strong national brand and some of the strongest warranties.

NOTE: Product specifications may change without notice.
Actual colors may vary from those shown and products may vary slightly from illustrations and photos.



Connect with Pella:

