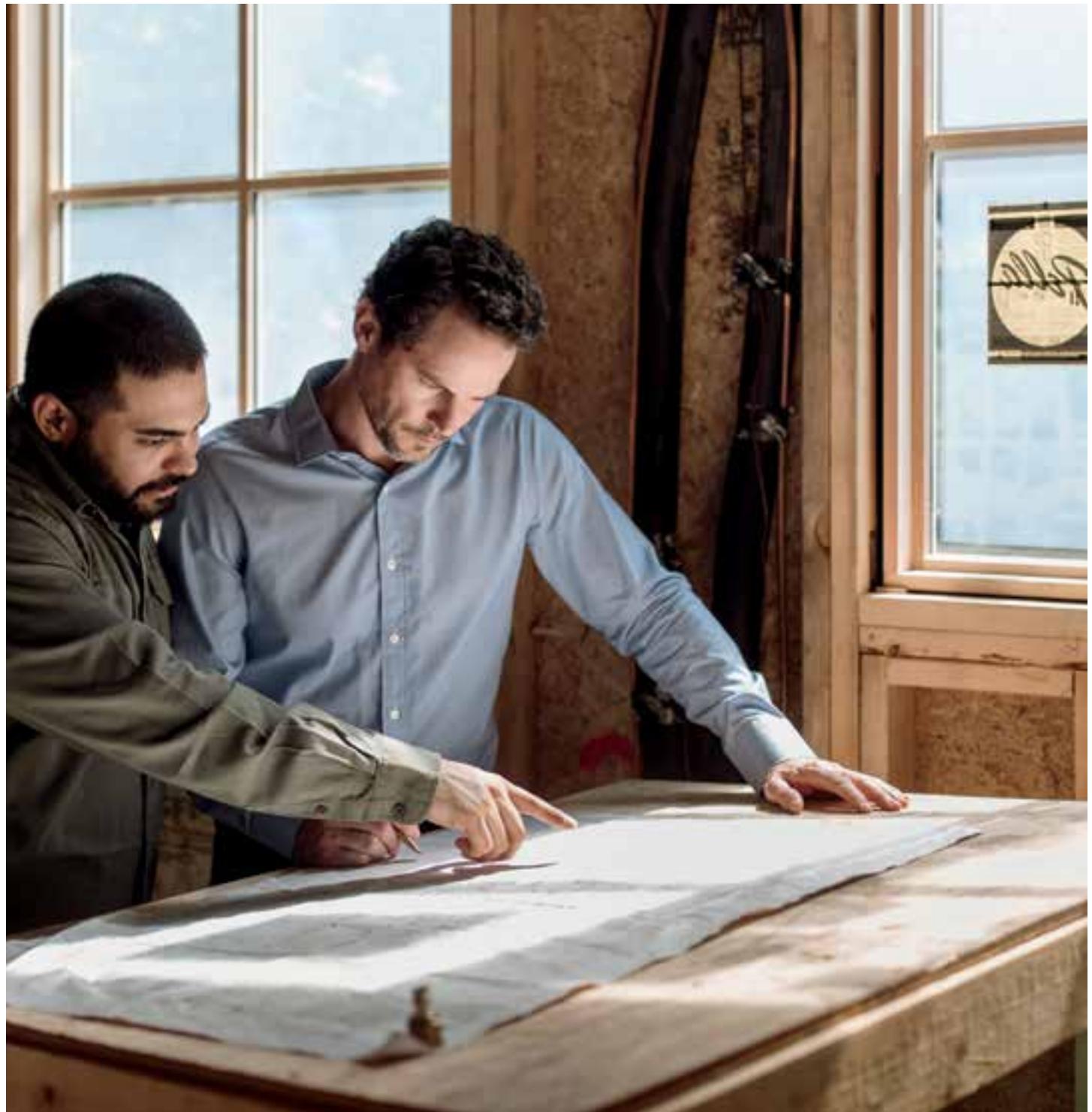


# Pro Window & Door Guide





# Leaders in Innovation Since 1925

From testing beyond industry requirements to delivering continuous innovation – we go beyond what meets the eye to make beautifully designed windows and doors to be a solution for every project. To learn more, visit [pella.com/professionals](http://pella.com/professionals).

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## Experience Pella® products for yourself.

To get started, search "Pella" in the app store appropriate to your device and download the Pella AR app. To view the experience, select "Live View AR" and tap on the product you'd like to load.





## Why You Can Trust Pella

At Pella, we don't just create windows and doors. We innovate with purpose, design with passion, build with integrity and deliver with pride.

Rated #1 for innovation by homeowners<sup>1</sup>

Rated #1 for highest quality by homeowners<sup>1</sup>

The best Limited Lifetime Warranty for wood windows and patio doors<sup>2</sup>

<sup>1</sup> Study of homeowner perceptions of leading national brands. Study commissioned by Pella, 2021.

<sup>2</sup> Based on comparing written limited warranties of leading national wood window and wood patio door brands. See written limited warranties for complete details, including exceptions and limitations, at [pella.com/warranty](http://pella.com/warranty), or contact Pella Customer Service at 877-473-5527.

## We Are Dedicated to Window & Door Details

Pella ProEdge Solutions is an extension of your team, helping projects go more quickly and smoothly while reducing callbacks. With dedicated product expertise; anytime, anywhere communication; and service after the sale, you can complete jobs faster, get paid sooner and take on more jobs for your business.



### Your Local Go-To Window and Door Experts

The expertise of your local Pella representatives coupled with personalized on- and off-site support, helps cut time and hassle from every project. And with access to local Pella showrooms, your homeowners can work directly with a Pella sales rep to decide which products will work best for their home.

### Anytime, Anywhere Communication

Pella ProEdge Solutions provides builders and contractors with anytime, anywhere communication. With Pella ProConnect, you can contact your rep, track orders and see which accessories are being held. And when you need a quote or have a question, our project management team will respond within 24 hours. To create a new account, simply open your favorite web browser on your preferred device and visit [proconnect.pella.com](http://proconnect.pella.com) or use the QR code. Mobile users can add a tile icon to their home screen for easy access.



### Service After the Sale

We hold off screens and hardware until the end of a project, ensuring they don't get damaged on-site. Our reps provide on-site training and support, and local service reps will take care of any callbacks or warranty claims directly with homeowners. And on the final walk-through, we will install accessories and ensure the details are covered.

# Wood & Clad/Wood Windows & Patio Doors

Get the beauty and warmth of natural wood, our most customizable designs and exceptional energy efficiency. Personalize windows and patio doors to match your project with special sizes, grilles, premium interior and exterior colors and hardware finishes.

Our innovative EnduraGuard® wood protection provides advanced protection against the effects of moisture – helping to provide long-lasting performance. Pella's wood products are backed by the best limited lifetime warranty in the industry for wood windows and patio doors.\*

## Pella® Reserve™

### Traditional

Exquisite designs with unparalleled historical detailing.

### Contemporary

Simple and sophisticated designs that embody the tenets of pure, contemporary style.

---

## Pella Architect Series®

### Traditional

Classically styled combining modern functionality with fine-furniture detailing.

### Contemporary

Smart styling and clean sightlines with sleek frames and expansive glass.

---

## Pella Lifestyle Series

Designed to deliver exceptional performance and create unique room-by-room solutions with performance options and time-tested innovations.



### The best limited lifetime warranty.

Pella wood products are covered by the best limited lifetime warranty for wood windows and patio doors.\* See written limited warranty for details, including exceptions and limitations, at [pella.com/warranty](http://pella.com/warranty).

\* Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at [pella.com/warranty](http://pella.com/warranty), or contact Pella Customer Service at 877-473-5527.

**Pella® Lifestyle Series**  
Dual-pane casement windows  
with between-the-glass grilles  
and a custom stained interior.



# Pella® Reserve™

Authentic designs with uncompromised attention to detail.

Made for the distinction creators, the purists of design, the architectural historians – each window and door is meticulously designed to achieve your vision. We deliver tailor-made solutions and intentional innovations to achieve your unique vision without concessions. From simple yet sophisticated style to historical detailing, anything less simply won't do.



Pella Reserve – Traditional windows and patio doors are exquisitely designed with unparalleled historical detailing. They feature through-stile construction, deliberate proportions and intricate profiles to achieve authentic traditional style.



Contemporary-designed Pella Reserve windows and patio doors offer simple and sophisticated styles with expansive glass, sleek, minimal profiles and through-stile construction, which embody the tenets of pure contemporary design.

# Pella® Reserve™

## Traditional

Wood & Aluminum-Clad Wood

### Unparalleled historical detailing

Featuring historic elements with uncompromised attention to detail, including Integral Light Technology® grilles and a historic putty profile.

### Authentic hardware

With a historically authentic spoon-lock and our Antiek casement window hardware inspired by period furniture.

### Winner of the 2019 Most Innovative Window

From *Window and Door Magazine*, the patented Integrated Rolscreen® appears when you need it and is hidden when you don't.

Pella Reserve  
Traditional



Exquisitely designed windows and doors with unparalleled historical detailing. Featuring through-stile construction, deliberate proportions and intricate profiles to achieve authentic traditional style. Durable interiors and extruded aluminum exteriors allow you to create the ideal look for your design. And with cutting-edge innovations that solve modern-day inconveniences without compromising the design, your clients can be proud to own Pella Reserve - Traditional windows and patio doors. We know your reputation matters, so we stand behind Pella Reserve products with the best limited lifetime warranty for wood windows and patio doors.\*

Achieve your vision and impress your clients. From preliminary drawings to installation, Pella's expert team of architects, engineers, drafters and consultants can work to deliver custom window and door solutions for your project. Partner with Pella to achieve your unique vision without concessions. And with large multi-slide and bifolding patio doors, you can create a space that blurs the lines between indoors and out.

### Historic elements

**Putty profile.** Further your aesthetic with the putty profile, recreated with historically accurate angles to provide meaningful depth and a realistic shadow. These products offer the industry's deepest sash dimension.

**Through-stile construction.** Essential to the tradition of window making, butt joinery and through-stile construction create authentic proportions and emulate historic window design.

**Integral Light Technology.** Featuring the industry's only foam spacer solution, Pella's Integral Light Technology helps capture the look of true-divided-light without sacrificing energy performance.

### Intentional innovations

**Single- and double-hung Integrated Rolscreen.** The Integrated Rolscreen is a screen on a single- and double-hung window that appears when you open the window, and rolls away, out of sight, when you close it.

**Innovative sash lugs.** Add sash lugs to the exterior of our double-hung windows to create an authentic look, while maintaining modern tilting functionality for easy cleaning.

**Integrated security sensors.** Preserve the beauty of Pella Reserve windows and doors while protecting what matters most.

### Available in these window and patio door styles:



Special shapes also available.

#### Clean lines

Add sleek, clean lines to your project with industry-leading modern designs.

#### 90° exterior profiles

Pella's patented cladding system delivers a clean sash joint with pure, 90-degree exteriors.

#### Modern hardware

Our renowned, exclusive hardware features sleek lines. The Saldo foldaway crank adds the perfect finishing touch.



#### Clean lines

**Expansive glass.** Expansive glass combined with some of the narrowest sightlines in the industry allow you to bring your vision to life.

**Minimal profiles.** Our industry leading modern design delivers sleek, squared-off sash profiles. Square grille profiles provide another layer of design flexibility.

**Modern hardware.** Our renowned, exclusive hardware has set the bar for the industry. Featuring sleek lines, the Saldo foldaway crank adds the perfect finishing touch.

#### Achieve your vision

**Durable, extruded aluminum.** Available in a wide variety of exterior colors or create your own unique exterior color to meet your design needs.

**Virtually unlimited customization.** From extra tall to extra wide. Custom sizes, grille patterns and designs, finishes, wood types and glass options are available.

**Tailor-made solutions.** From preliminary drawings to installation, Pella's expert team of architects, engineers, drafters and consultants can work to deliver custom window and door solutions for your project.

Achieve your unique design vision without concessions with simple and sophisticated designs. With expansive glass, sleek, minimal profiles and through-stile construction, this design embodies the tenets of pure contemporary style.

With uncompromised attention to detail, our cutting-edge innovations solve modern-day inconveniences. Add an expansive multi-slide or bifold patio door to your design for a space that blurs the lines between indoors and out. Preserve the beauty of Pella Reserve - Contemporary windows and doors while protecting what matters most with integrated security sensors. Windows and patio doors can be monitored from virtually anywhere with the free Pella Insynctive® App.<sup>1</sup> And we stand behind our products with the best limited lifetime warranty for wood windows and patio doors.<sup>2</sup>

#### Available in these window and patio door styles:



Special shapes also available.

<sup>1</sup> Requires the Pella Insynctive App on a smart device, an Insynctive Bridge and a wireless home internet router with internet connection.

<sup>2</sup> Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at [pella.com/warranty](http://pella.com/warranty) or contact Pella Customer Service at 877-473-5527.

## Colors & Finishes

### Wood Types

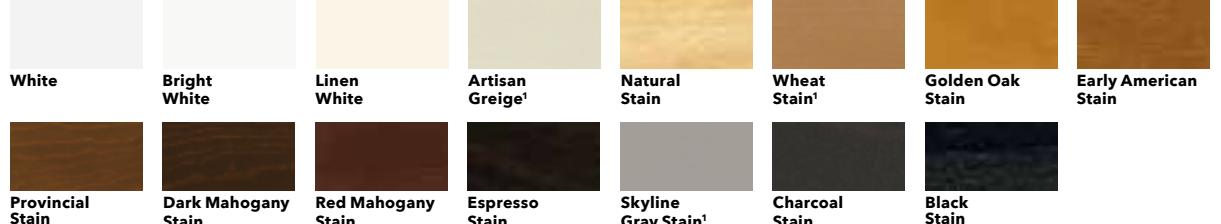
Choose the wood species that best complements your project's interior.

#### Custom solutions:



### Prefinished Pine Interior Colors

When you select pine, we can prefinish in your choice of a variety of paint and stain colors. unfinished or primed and ready-to-paint are also available.



### Extruded Aluminum-Clad Exterior Colors

Our low-maintenance EnduraClad® exterior finish resists chalking and fading. Take durability further with EnduraClad Plus protective finish, which meets the industry's highest exterior coating standard to defend against chalking and fading.<sup>2</sup> Custom colors are also available.



## Glass

### InsulShield® Low-E Glass<sup>3</sup>



Advanced Low-E insulating dual-pane glass with argon or triple-pane glass with argon or krypton<sup>4</sup>

C T



AdvancedComfort Low-E insulating dual-pane glass with argon

C T



NaturalSun Low-E insulating dual-pane glass with argon or triple-pane glass with argon or krypton<sup>4</sup>

C T



SunDefense™ Low-E insulating dual-pane glass with argon or triple-pane glass with argon or krypton<sup>4</sup>

C T

### Additional Glass Options



Laminated (non-impact-resistant)<sup>5,6</sup>, tinted<sup>3,6</sup> or obscure<sup>3,6</sup> glass also available on select products

C T



STC (Sound Transmission Class)-improved dual-pane sound glass<sup>4,7</sup>

C T



Impact-resistant glass<sup>4,5</sup>

T

C Pella® Reserve™ - Contemporary  
T Pella Reserve - Traditional

## Grilles

### Grille Types

Choose the look of true divided light, removable roomside grilles or make cleaning easier by selecting grilles-between-the-glass.

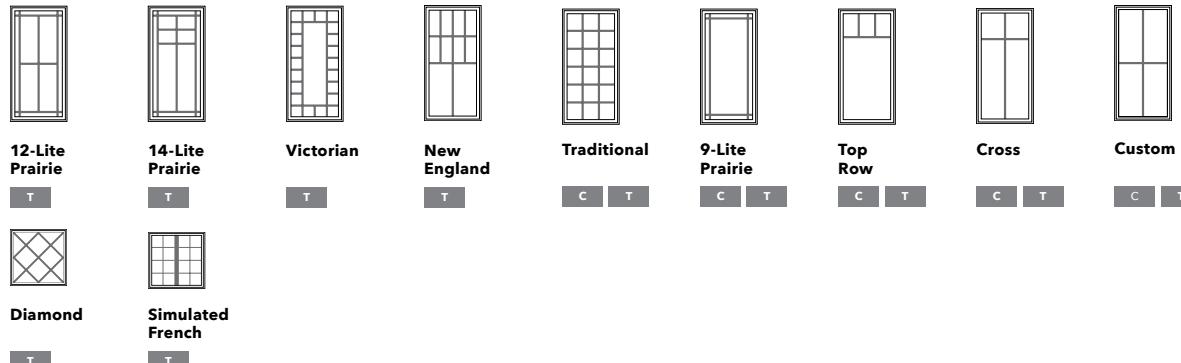


#### Grilles-Between-the-Glass Interior Colors:<sup>2</sup>



### Grille Patterns

In addition to the patterns shown here, custom grille patterns are available.



## Screens<sup>4</sup>

### Rolscreen® & Integrated Rolscreen

Rolscreen soft-closing retractable screens roll out of sight when not in use on Pella Reserve - Traditional casement windows and sliding patio doors and on Pella Reserve - Contemporary sliding patio doors. The Integrated Rolscreen is a fully concealed Rolscreen that moves seamlessly with the sash – appearing when you open a Pella Reserve - Traditional single- or double-hung window and rolling completely away when you close it.

### Flat

InView™ screens are clearer than conventional screens. Vivid View® screens offer the sharpest view, letting in 29% more light and 21% more airflow than conventional fiberglass screens.<sup>5</sup>

### Wood-Wrapped

Optional wood veneer can be added over the metal screen channel on interior screens to provide a more seamless look.

## Added Peace of Mind

### Integrated Security Sensors

Optional integrated wireless security sensors maintain aesthetics, streamline security installation and ensure no warranty loss is caused by post-installation drilling. Sensors can be monitored via the free Pella® Insynctive® App and are compatible with major security panel systems.<sup>6</sup> For more information, go to connectpella.com.

<sup>1</sup> Availability may be limited. Please contact your local Pella sales rep for details.

<sup>2</sup> The highest exterior coating standard for painted aluminum exteriors is the AAMA 2605 standard. EnduraClad Plus protective finish is not available with all colors. See your local Pella sales representative for availability.

<sup>3</sup> Optional high-altitude InsulShield Low-E glass is available with or without argon on select products.

<sup>4</sup> Available on select products only. See your local Pella sales representative for availability.

<sup>5</sup> Available with Low-E insulating glass with argon on select products.

<sup>6</sup> For best performance, the laminated glass may be in the interior or exterior pane of the insulating glass, depending on the product.

<sup>7</sup> Sound control glass consists of dissimilar glass thickness (3mm/5mm).

<sup>8</sup> Color-matched to your product's interior and exterior color.

<sup>9</sup> Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.

<sup>10</sup> Availability may be limited. Please contact your local Pella sales rep for details.

<sup>11</sup> Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets.

<sup>12</sup> Improved airflow is based on calculated screen cloth openness. Screen cloth transmittance was measured using an integrated sphere spectrophotometer.

<sup>13</sup> Requires the Insynctive App on a smart device, an Insynctive Bridge and a wireless home router with internet connection.

## Window Hardware

### Classic Collection



**Fold-Away Crank**  
Antiek



**Spoon-Style Lock**

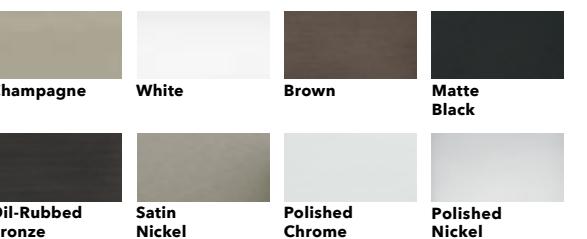
#### Finishes:



### Modern Collection

Achieve the ultimate contemporary look with exclusive hardware designed by Pella.

#### Finishes:



### Rustic Collection

Create a distinct and charming look with distressed finishes.



**Fold-Away Crank**  
Antiek



#### Finishes:



### Essential Collection

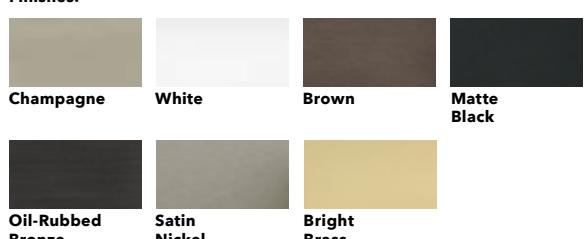
Select from popular designs and finishes to suit every style.



**Fold-Away Crank**



#### Finishes:



**C** Pella® Reserve™ - Contemporary  
**T** Pella Reserve - Traditional

## Patio Door Hardware

### Classic Collection

Choose timeless pieces for a look that will never go out of style.

#### BALDWIN



**Hinged & Bifold Patio Door Handles**  
Virago



**Sliding & Multi-Slide Patio Door Handle**  
Ambrose



**Multi-Slide Patio Door Handle**  
Antique Brass

#### Finishes:



### Modern Collection

Achieve the ultimate contemporary look with sleek finishes.

#### BALDWIN



**Hinged & Bifold Patio Door Handle**  
Spire



**Sliding & Multi-Slide Patio Door Handle**  
Plazo



**Multi-Slide Patio Door Handle**  
1,2

#### Finishes:



### Rustic Collection

Stand out with bold looks and create an utterly unique aesthetic.

#### BALDWIN

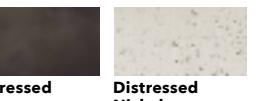


**Hinged & Bifold Patio Door Handles**  
Rustiek



**Sliding & Multi-Slide Patio Door Handle**  
Notus

#### Finishes:



### Essential Collection

Elevate your style and transform a home with elegant selections.

#### 



**Hinged & Bifold Patio Door Handles**

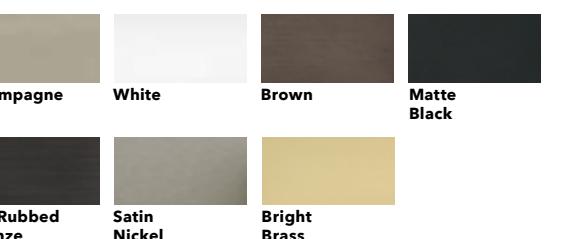


**Sliding Patio Door Handle**



**Multi-Slide Patio Door Handle**  
1,2

#### Finishes:



# Pella® Architect Series® Traditional

Wood & Aluminum-Clad Wood

## Distinguished craftsmanship

Crafted with classic aesthetics to make a design statement and add architectural interest to your project, inside and out.

## Nearly endless possibilities

Extensive size offerings, grille patterns, finishes, wood types and glass options allow you to meet your project's design specifications.

## The best limited lifetime warranty<sup>1</sup>

Pella Architect Series products are backed by the best limited lifetime warranty in the industry for wood windows and patio doors.

Pella Architect Series  
Traditional



The classic window styles you love with fine-furniture detailing and exceptional energy efficiency are backed by the best limited lifetime warranty for wood windows and patio doors in the industry.<sup>1</sup> Every window or door is one-of-a-kind, just like the wood it is crafted from.

Designed to last, Pella Architect Series – Traditional wood windows and patio doors offer optional Integral Light Technology® grilles to create the look of individual panes. Detailed hardware designs and finishes add personality to already beautiful wood windows and patio doors. Upgrade to impact-resistant glass to help protect against extreme weather, noise and intruders. For added peace of mind and convenience, use built-in security sensors with Pella Insynctive® technology.<sup>2</sup>

<sup>1</sup> Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at [pella.com/warranty](http://pella.com/warranty) or contact Pella Customer Service at 866-319-0397.

<sup>2</sup> Requires the Pella Insynctive App on a smart device, an Insynctive Bridge and a wireless home internet router with internet connection.

## Enduring designs.

**Custom-crafted.** From unique sizes to one-of-a-kind grille patterns and custom glass options, we'll make your design vision a reality.

**Low-maintenance exteriors.** Our EnduraClad finish on aluminum-clad exteriors provides exceptional protection and long-lasting color retention.

**Stunning hardware designs.** Our portfolio includes the Antiek Fold-Away Crank and the Spoon-Style lock for windows and three Baldwin collections available for patio doors. Choose from our Classic, Modern, Rustic or Essential collections.

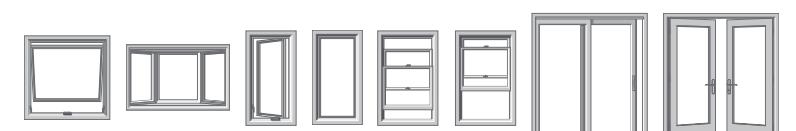
## Achieve your design vision.

**Fine-furniture details.** Add drama and interest to a classic look with intricate details like matching sash and grille profiles. And with an array of classic and on-trend colors, your traditional-style products will look beautiful.

**Integrated security sensors.** Optional built-in security sensors integrate technology into your windows and doors. The free Pella Insynctive App alerts homeowners when their windows and doors are opened or closed and locked or unlocked.

**Tailor-made solutions.** From preliminary drawings to installation, Pella's expert team of architects, engineers, drafters and consultants can work to deliver custom window and door solutions for your project.

## Available in these window and patio door styles:



Special shapes also available.

# Pella® Architect Series® Contemporary

Aluminum-Clad Wood

## Expansive glass

Featuring clean sight-lines and expansive glass to draw in more light and open up your homeowner's space.

## Sophisticated designs

Windows and patio doors with smart styling, exclusive hardware and sleek silhouettes prove less is more.

## The best limited lifetime warranty<sup>1</sup>

Pella Architect Series products are backed by the best limited lifetime warranty in the industry for wood windows and patio doors.

Pella Architect Series  
Contemporary



Create a sophisticated space with our beautiful contemporary designs. Add design interest with square, Integral Light Technology® grilles to create the look of individual panes of glass without sacrificing energy efficiency. For added peace of mind and convenience, use built-in security sensors with Pella Insynctive® technology.<sup>2</sup>

Backed by the best limited lifetime warranty in the industry for wood windows and patio doors, Pella Architect Series - Contemporary products feature smart styling and clean sightlines.<sup>1</sup>

## Contemporary styles.

**Expansive glass.** Achieve the contemporary design you desire with a narrow frame to provide more glass with simple and clean lines.

**Modern designs.** Meet your unique project specifications with extensive size options, square grilles, finishes, wood types and glass options.

**Long-lasting beauty.** EnduraClad® exterior finish helps protect a window or door from the elements, providing a long-lasting, durable design.

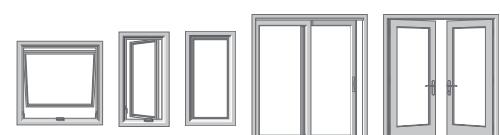
## The perfect finishing touch.

**Minimalist design.** Maintain clean sightlines with equal proportions and sleek silhouettes that provide style and create balance.

**Exclusive styles.** Our contemporary hardware was specifically designed – including a handle that intentionally blends into the frame.

**Interior finish options.** From light to dark, our wood windows and patio doors are available in an array of on-trend colors.

## Available in these window and patio door styles:



Special shapes also available.

<sup>1</sup> Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at [pella.com/warranty](http://pella.com/warranty) or contact Pella Customer Service at 866-319-0397.

<sup>2</sup> Requires the Pella Insynctive App on a smart device, an Insynctive Bridge and a wireless home internet router with internet connection.

## Colors & Finishes

### Wood Types

Choose the wood species that best complements your project's interior.

#### Custom solutions:



### Prefinished Pine Interior Colors

Our pine products are available in your choice of four paint colors or eleven stains. Unfinished or primed and ready-to-paint are also available.



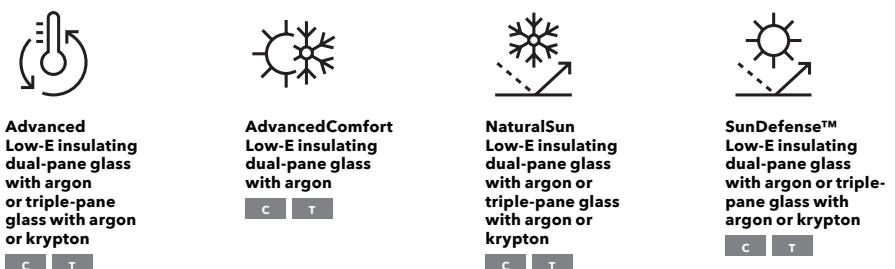
### Aluminum-Clad Exterior Colors

Our low-maintenance EnduraClad® exterior finish resists chalking and fading. Take durability further with EnduraClad Plus protective finish, which meets the industry's highest exterior coating standard to defend against chalking and fading.<sup>2</sup> Custom colors are also available.



## Glass

### InsulShield® Low-E Glass<sup>3</sup>



### Additional Glass Options



<sup>1</sup> Availability may be limited. Please contact your local Pella expert for details.

<sup>2</sup> The highest exterior coating standard for painted aluminum exteriors is the AAMA 2605 standard. EnduraClad Plus protective finish is not available with all colors. See your local Pella sales representative for availability.

<sup>3</sup> Optional high-altitude InsulShield Low-E glass is available with or without argon on select products.

<sup>4</sup> Available on select products only. See your local Pella sales representative for availability.

<sup>5</sup> Available with Low-E insulating glass with argon on select products.

<sup>6</sup> For best performance, the laminated glass may be in the interior or exterior pane of the insulating glass, depending on the product.

<sup>7</sup> Sound control glass consists of dissimilar glass thickness (3mm/5mm).

## Grilles

### Grille Types

Choose the look of true divided light, removable roomside grilles or make cleaning easier by selecting grilles-between-the-glass.

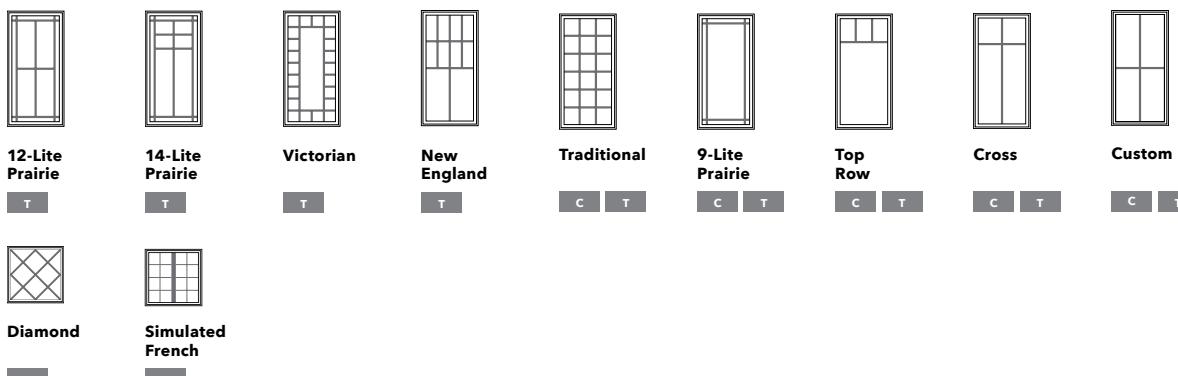


#### Grilles-Between-the-Glass Interior Colors:<sup>3</sup>



### Grille Patterns

In addition to the patterns shown here, custom grille patterns are available.



## Screens<sup>4</sup>

### Rolscreen®

Rolscreen soft-closing retractable screens roll out of sight when not in use. Available on Pella Architect Series - Traditional casement windows and sliding patio doors and on Pella Architect Series - Contemporary sliding patio doors.

### Flat

InView™ screens are clearer than conventional screens. Vivid View® screens offer the sharpest view, letting in 29% more light and 21% more airflow than conventional fiberglass screens.<sup>5</sup>



### Wood-Wrapped

Optional wood veneer can be added over the metal screen channel on interior screens to provide a more seamless look.

## Added Peace of Mind

### Integrated Security Sensors

Optional integrated wireless security sensors maintain aesthetics, streamline security installation and ensure no warranty loss is caused by post-installation drilling. Sensors can be monitored via the free Pella® Insynctive® App and are compatible with major security panel systems.<sup>6</sup> For more information, go to connectpella.com.

<sup>1</sup> Color-matched to your product's interior and exterior color.

<sup>2</sup> Availability may be limited. Please contact your local Pella expert for details.

<sup>3</sup> Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.

<sup>4</sup> Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets.

<sup>5</sup> Improved airflow is based on calculated screen cloth openness. Screen cloth transmittance was measured using an integrated sphere spectrophotometer.

<sup>6</sup> Requires the Insynctive App on a smart device, an Insynctive Bridge and a wireless home router with internet connection.

## Window Hardware

### Classic Collection

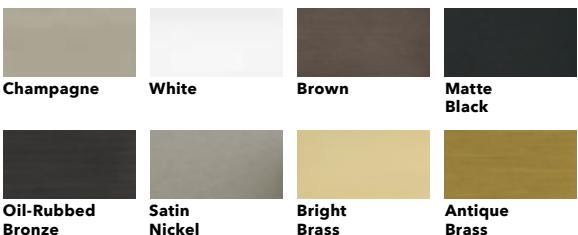
T



**Fold-Away Crank**  
Antiek

**Spoon-Style Lock**

#### Finishes:



### Modern Collection

C



**Fold-Away Crank**  
Saldo

#### Finishes:



### Rustic Collection

R



**Fold-Away Crank**  
Antiek

**Spoon-Style Lock**

#### Finishes:



### Essential Collection

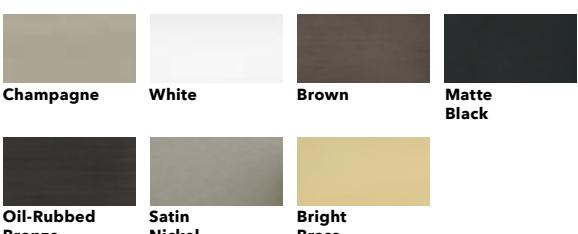
E



**Fold-Away Crank**

**Cam-Action Lock**

#### Finishes:



## Patio Door Hardware

### Classic Collection

C

**BALDWIN**

Choose timeless pieces for a look that will never go out of style.



**Hinged Patio Door Handle**  
Virago



**Sliding Patio Door Handle**  
Ambrose

#### Finishes:



### Modern Collection

C

**BALDWIN**

Achieve the ultimate contemporary look with sleek finishes.

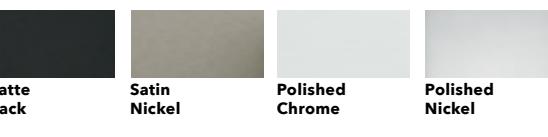


**Hinged Patio Door Handle**  
Spiere



**Sliding Patio Door Handle**  
Plazo

#### Finishes:



### Rustic Collection

R

**BALDWIN**

Stand out with bold looks and create an utterly unique aesthetic.



**Hinged Patio Door Handles**  
Rustiek



**Sliding Patio Door Handle**  
Notus

#### Finishes:



### Essential Collection

C

**BALDWIN**

Elevate your style and transform your home with elegant selections.

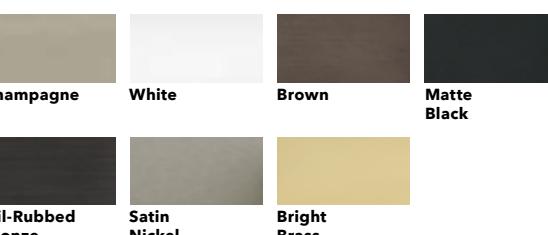


**Hinged Patio Door Handle**



**Sliding Patio Door Handle**

#### Finishes:



# Pella® Lifestyle Series

Aluminum-Clad Wood

## #1 performing wood window and patio door<sup>1</sup>

For the combination  
of energy, sound  
and value.

## 37 time-tested innovations

Create unique,  
room-by-room  
solutions to meet  
real-life needs.

## 83% more energy efficient<sup>2</sup>

On average compared  
to single-pane  
windows – with  
performance solutions  
for improved comfort.

Pella Lifestyle Series



## Exceptional performance and style.

**Style flexibility.** Whether your client's home is traditional, modern or somewhere in between, create beautiful windows and patio doors that fit their style.

**Redefining performance.** Get both unrivaled energy efficiency and sound performance at an incredible value. With the Ultimate Performance package, windows are on average 79% more energy efficient and reduce 52% more outside noise than single-pane windows.<sup>2,5</sup>

**Enhanced durability.** Our windows and patio doors are designed to stand the test of time with exterior wood parts treated with exclusive EnduraGuard® wood protection and an aluminum-clad exterior with EnduraClad® finish.

## Room-by-room solutions.

### Most desired features, options and innovations.

Complement your project with the most popular colors, finishes, grille patterns and more. Many innovative solutions also come standard.

**Integrated blinds and shades.** Intentionally designed to be accessible, blinds and shades are tucked between glass panes and are protected from dust, pets and little hands.

**Added security and convenience.** Add peace of mind with optional Pella Insynctive™ built-in window and door sensors and motorized between-the-glass blinds and shades that raise and lower with a button.

Create solutions that are perfect for real life. Covered by the best limited lifetime warranty in the industry for wood windows and patio doors, Pella Lifestyle Series offers everything you love about wood – including beauty, durability and style flexibility.<sup>3</sup> Begin with dual- or triple-pane glass and then select from the most desired features and options.<sup>4</sup>

Pella Lifestyle Series is the #1 performing wood window and patio door for the combination of energy, sound and value.<sup>1</sup> Packed with purposeful innovations like Integrated Blinds, Shades and Security Sensors, we designed windows and patio doors to work for your project, room by room.

<sup>1</sup> Performance solutions require upgrades to triple-pane, AdvancedComfort Low-E and mixed glass thickness. Based on comparing product quotes and published STC/OITC and U-Factor ratings of leading national wood window and patio door brands.

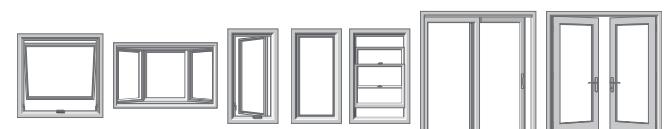
<sup>2</sup> Window energy efficiency calculated in a computer simulation using RESFEN 6.0 default parameters for a 2000 sq. foot new construction single-story home when comparing Pella Lifestyle Series windows with Advanced Comfort Low-E triple-pane glass with argon and mixed glass thickness to a single-pane wood or vinyl window. Double-hung windows are not available with triple-pane glass. The energy efficiency and actual savings will vary by location. The average window energy efficiency is based on a national average of 94 modeled cities across the country and weighting based on population. For more details see [pella.com/methodology](http://pella.com/methodology).

<sup>3</sup> Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at [pella.com/warranty](http://pella.com/warranty), or contact Pella Customer Service at 866-319-0397.

<sup>4</sup> Double-hung window only available with dual-pane glass.

<sup>5</sup> Reduction in sound based on OITC ratings of Pella Lifestyle Series windows with triple-pane glass with mixed glass thickness to a single-pane wood or vinyl window with an OITC of 19. Calculated by using the sound transmission loss values in the 80 to 4000 Hz range as measured in accordance with ASTM E-90(09). Actual results may vary.

## Available in these window and patio door styles:



Special shapes also available.

## Colors & Finishes

### Wood Type

A beautiful wood species to complement your home's interior.



Pine

### Prefinished Pine Interior Colors

We can prefinish in your choice of a variety of beautiful paints and stains. Unfinished or primed and ready-to-paint are also available.



### Aluminum-Clad Exterior Colors

Our low-maintenance EnduraClad® exterior finish resists fading and helps protect windows and patio doors for years.



## Glass<sup>2</sup>

### InsulShield® Low-E Glass<sup>3</sup>



Advanced Low-E insulating dual-pane glass with argon or triple-pane glass with argon



AdvancedComfort Low-E insulating dual-pane glass with argon and triple-pane glass with argon



NaturalSun Low-E insulating dual-pane glass with argon or triple-pane glass with argon



SunDefense™ Low-E insulating dual-pane glass with argon or triple-pane glass with argon

### Additional Glass Options



Tempered glass available on dual- and triple-pane products



Obscure and frosted obscure glass available on dual- and triple-pane products

## Performance Packages

To make things easier, we've created performance packages that highlight what's most important to your customers.

Performance solutions offer an unbeatable combination of energy efficiency, sound control and value.<sup>1</sup> Upgrade from a dual- to a triple-pane glass design with the packages below to meet the unique needs of each room in your customer's home.

All values below are averages compared with single-pane windows.



### Performance

Improved energy efficiency and sound performance.

**71%**  
More Energy Efficient<sup>2</sup>

**34%**  
Noise Reduction<sup>3</sup>



### Sound Control

Exceptional noise control for a quieter home.

**52%**  
Noise Reduction<sup>3</sup>



### Energy Efficiency

Superior energy efficiency for a more comfortable home.

**83%**  
More Energy Efficient<sup>2</sup>



### Ultimate Performance

The best combination of energy efficiency and noise control.

**79%**  
More Energy Efficient<sup>2</sup> + **52%**  
Noise Reduction<sup>3</sup>



Scan the QR code with your smartphone camera to learn more about how each performance package can benefit your client's home.

<sup>1</sup> Availability may be limited. Please contact your local Pella expert for details.

<sup>2</sup> Double-hung window available with dual-pane glass only.

<sup>3</sup> Optional high-altitude Low-E insulating glass does not contain argon in most products. Please see your local Pella sales representative for more information.

<sup>1</sup> Performance solutions require upgrades to triple-pane, AdvancedComfort Low-E and mixed glazing thickness glass. Based on comparing product quotes and published STC/OITC and U-Factor ratings of leading national wood window and patio door brands.

<sup>2</sup> Window energy efficiency calculated in a computer simulation using RESFEN 6.0 default parameters for a 2000 sq. foot new construction single-story home when Pella Lifestyle Series windows with the respective performance package are compared to a single-pane wood or vinyl window. The energy efficiency and actual savings will vary by location. The average window energy efficiency is based on a national average of 94 modeled cities across the country and weighting based on population. For more details see [pella.com/methodology](http://pella.com/methodology).

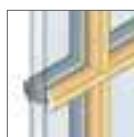
<sup>3</sup> Reduction in sound based on OITC ratings of Pella Lifestyle Series windows with respective performance package compared to a single-pane wood or vinyl window with an OITC of 19. Calculated by using the sound transmission loss values in the 80 to 4000 Hz range as measured in accordance with ASTM E-90(09). Actual results may vary.

## Grilles

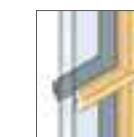
### Grille Types

Choose the look of true divided light, removable roomside grilles or make cleaning easier by selecting grilles-between-the-glass.

#### Dual-Pane:



Simulated-Divided-Light with Spacer 7/8"



Simulated-Divided-Light without Spacer 7/8"



Roomside Removable Grilles 3/4" <sup>1,2</sup>



Aluminum Grilles-Between-the-Glass 3/4" <sup>3</sup>

#### Triple-Pane:



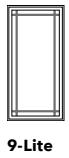
Simulated-Divided-Light with Aluminum Contoured Grilles-Between-the-Glass 3/4" <sup>3</sup>



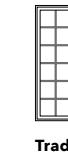
Aluminum Grilles-Between-The-Glass 3/4" <sup>3</sup>

### Grille Patterns

In addition to the patterns shown here, custom grille patterns are available.



9-Lite Prairie



Traditional



Top Row



Cross



Custom

## Screens<sup>4</sup>

### Rolscreen®

Rolscreen soft-closing retractable screens roll out of sight when not in use. Available on casement windows and sliding patio doors.

### Flat

InView™ screens are clearer than conventional screens and come standard. Vivid View® screens offer the sharpest view and are optional.



InView™



Vivid View®

## Added Peace of Mind

### Integrated Security Sensors

Optional integrated wireless security sensors maintain aesthetics, streamline security installation and ensure no warranty loss is caused by post-installation drilling. Sensors can be monitored via the free Pella® Insynctive® App and are compatible with major security panel systems.<sup>5</sup> For more information, go to [connectpella.com](http://connectpella.com).

## Integrated Blinds & Shades

### Integrated Blinds\*

Raise blinds up for an unobstructed view or tilt to let in the right amount of light. Our accessible, integrated blinds are available with or without motorization powered by Pella Insynctive® technology.



White



Polar White



Bisque



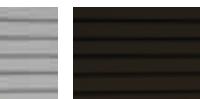
Golden



Mocha



Storm



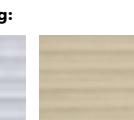
Black

### Integrated Shades\*

Our best integrated fabric shades feature a white exterior fabric for a uniform look from the street. Our accessible, integrated shades are available with or without motorization powered by Pella Insynctive® technology.



White



Maize



Silver



Cotton



Bamboo



Ash

Haven't landed on your final blind or shade color yet? No problem.

With our patented triple-pane design, you can make the decision later in the process. Our triple-pane products come with all of the hardware to add blinds or shades before they arrive to your home or later in the building or remodeling process.



Scan the QR code with your smartphone camera to learn more about our motorized Insynctive blinds and shades.

## Window Hardware

### Essential Collection

Our most popular designs with finishes to suit every style.



Fold-Away Crank

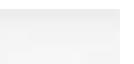


Cam-Action Lock

#### Finishes:



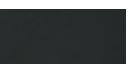
Champagne



White



Brown



Matte Black



Satin Nickel

## Patio Door Hardware

### Essential Collection

Elevate your style and transform your home with elegant selections.



Hinged Patio Door Handle



Sliding Patio Door Handle



Champagne



White



Brown



Matte Black



Satin Nickel

<sup>1</sup> Color-matched to your product's interior and exterior color.

<sup>2</sup> Availability may be limited. Please contact your local Pella expert for details.

<sup>3</sup> Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.

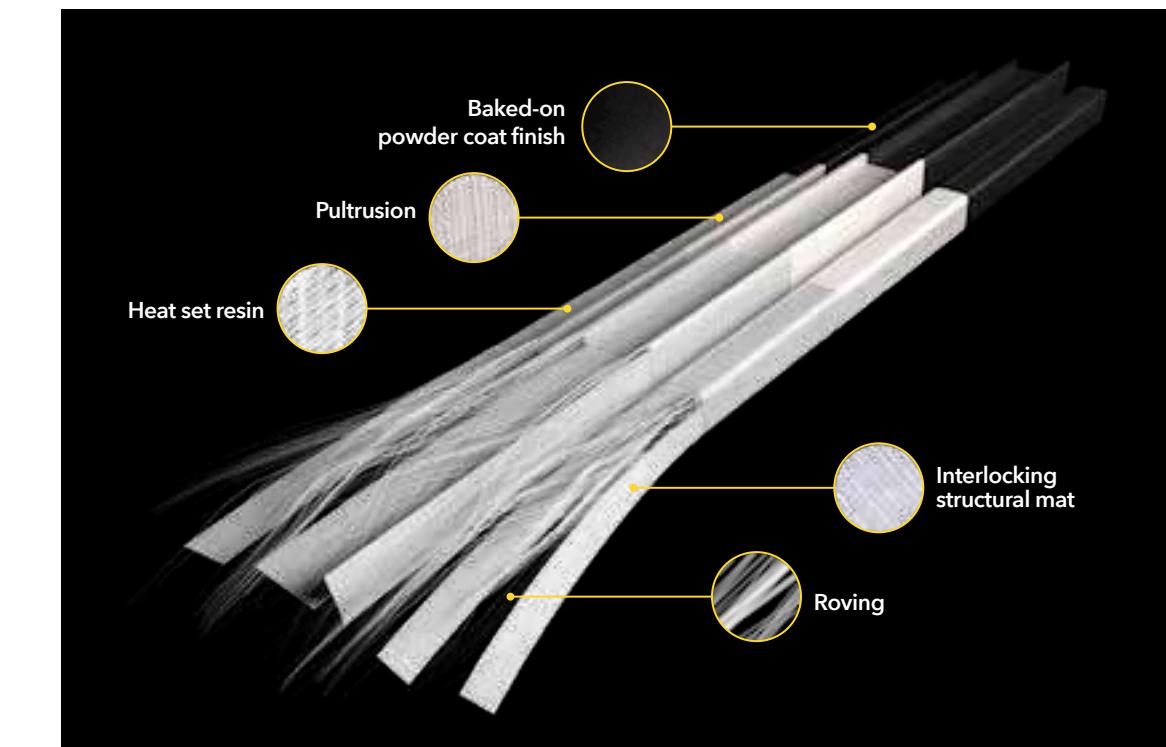
<sup>4</sup> Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets.

<sup>5</sup> Requires the Insynctive App on a smart device, an Insynctive Bridge and a wireless home router with internet connection.



# Fiberglass Windows & Patio Doors

The natural strength and durability of fiberglass makes it an exceptional choice for windows and doors. As a leader in innovation since 1925, we created our proprietary fiberglass to give our customers more – more strength for long-lasting use and thinner profiles with more glass. Our fiberglass is the strongest material for windows and patio doors, engineered for lasting durability.\* It delivers exceptional durability for the jobsite, easier installation, larger sizes and factory and field-mulling capabilities.



**PROPRIETARY FIBERGLASS MATERIAL**  
Pella's fiberglass windows and patio doors are made from our proprietary fiberglass material through our one-of-a-kind manufacturing process.



## The confidence of a strong warranty.

We know your reputation matters and you stake your reputation on quality, dependable products. That's why we have one of the strongest warranties in the business. See written limited warranty for details, including exceptions and limitations, at [pella.com/warranty](http://pella.com/warranty).

\* Pella's proprietary fiberglass material has displayed superior strength over wood, vinyl, aluminum, wood/plastic composites, and other fiberglass materials used by leading national brands in tensile and 3-point bend tests performed in accordance with ASTM D638 and D790 testing standards.

**Unmatched  
strength &  
lasting durability**

Made from our proprietary fiberglass, the strongest material available for windows and patio doors.<sup>1</sup>

**Sleek,  
timeless style**

Versatile design elements combined with sleek profiles and clean lines deliver a timeless style.

**Proven  
performance**

Get outstanding resistance to water, wind and outside noises while increasing energy efficiency, security and ease of operation.

**Installation solutions  
& expertise**

Save time and reduce costly callbacks with our exclusive installation methods. It's rare to come across an application that we haven't already solved for.



Pella Impervia products are engineered to last. Our proprietary fiberglass material provides unmatched strength and lasting durability with sleek, timeless style.<sup>2</sup> And they balance thermal efficiency, scale and value when it matters most.

Don't leave water and structural performance to chance. Tested in extremes and designed for every day, Pella Impervia products are engineered for the rigorous performance requirements of a commercial building and are designed to resist water, wind and outside noises.<sup>3</sup> With nearly 100 years in business, it's rare to come across an application that we haven't already designed a robust installation for. We've got you covered with both products and an installation designed for your exact situation. And whether new construction or window replacement, we have a dedicated team of experts to help with your project.

**Available in these window and patio door styles:**



Special shapes also available.

<sup>1</sup> Pella's proprietary fiberglass material has displayed superior strength over wood, vinyl, aluminum, wood/plastic composites, and other fiberglass materials used by leading national brands in tensile and 3-point bend tests performed in accordance with ASTM D638 and D790 testing standards.

<sup>2</sup> In testing performed in accordance with ASTM testing standards, Pella's fiberglass has displayed superior performance in strength, ability to withstand extreme heat and cold and resistance to dents and scratches. Special shape windows are made from a fiberglass resin material.

<sup>3</sup> Pella Impervia windows and patio doors have a performance grade of LC or higher. For information on product ratings see [pella.com/performance](http://pella.com/performance).

<sup>4</sup> Impact testing performance based on testing 10 samples of each material using ASTM D256, Method C.

<sup>5</sup> Pella products may not meet ENERGY STAR guidelines in Canada. For more information, contact your local Pella sales representative or go to [energystar.gc.ca](http://energystar.gc.ca).

## Colors & Finishes

### Frame Colors

Our long-lasting powder-coat finish resists chipping and fading so you never need to paint or refinish.

#### Solid-Color Frame:



#### Dual-Color Frames:<sup>1,2</sup>



## Glass & Additional Energy Efficiency Upgrades

### InsulShield® Low-E Glass<sup>3</sup>



Advanced Low-E insulating dual- or triple-pane glass with argon



AdvancedComfort Low-E dual-pane glass with argon



NaturalSun Low-E insulating dual- or triple-pane glass with argon



SunDefense™ Low-E insulating dual- or triple-pane glass with argon

### Additional Glass Options



Clear insulating glass



Tempered glass



Laminated (non-impact-resistant), tinted<sup>5</sup> or obscure glass also available on select products



STC (Sound Transmission Class) improved dual-pane sound control glass<sup>6</sup>



Triple-pane glass<sup>7</sup>

### Foam Insulation Options

Optional foam-insulated frames are available to increase energy efficiency.



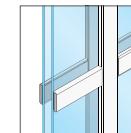
## Grilles

### Grilles

Grilles are color-matched to the window or patio door interior and exterior frame color.



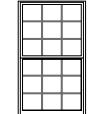
Aluminum Grilles-Between-the-Glass 3/4<sup>8</sup>



Applied Grilles<sup>9</sup>

### Grille Patterns

Choose from one of our standard grille patterns, or create a unique look with custom grille patterns.<sup>10</sup>



Traditional



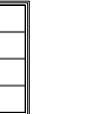
6-Lite Prairie



9-Lite Prairie



Top Row



Custom

## Screens<sup>11</sup>

### Flat

InView™ screens let in 14% more light and are 8% more open for improved airflow when compared to the conventional fiberglass screen.<sup>12</sup> Or choose the conventional fiberglass screen.



Conventional<sup>13</sup>

<sup>1</sup> Color availability may be limited. Please ask your Pella sales rep for details.

<sup>2</sup> Dual-color frames are available with a block frame or non-integrated nailing fin.

<sup>3</sup> Optional high-altitude Low-E insulating glass available with or without argon on select products.

<sup>4</sup> For best performance, the laminated glass may be in the interior or exterior pane of the insulating glass, depending on the product.

<sup>5</sup> Available with Advanced Low-E insulating glass with argon with bronze, gray or green tint on selected products.

<sup>6</sup> Sound control glass consists of dissimilar glass thickness (3mm/5mm or 5mm/3mm).

<sup>7</sup> Available on direct set, awning, casement windows and sliding patio doors.

<sup>8</sup> Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.

<sup>9</sup> Available on direct set windows only.

<sup>10</sup> Grille patterns offered may vary per product. See specific product information for availability.

<sup>11</sup> Warning: Screen will not stop child or pet from falling out of window or door. Keep child or pet away from open window or door.

<sup>12</sup> Improved airflow is based on calculated screen cloth openness. Screen cloth transmittance was measured using an integrated sphere spectrophotometer.

<sup>13</sup> Only available on windows.

## Window Hardware

### Casement & Awning

The patent-pending Easy-Slide Operator is a revolutionary way to operate casement and awning windows. Simply slide to open, without the effort of cranking. With precision venting technology, the window will open to an exact location. Or select the fold-away crank, that folds neatly away, against the window frame. Both solutions allow roomside window treatments to hang neatly.



Easy-Slide Operator

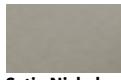


Fold-Away Crank

#### Color-Matched Finishes:



#### Additional Finish:<sup>2</sup>



Satin Nickel

### Sliding, Single- & Double-Hung

Pella's cam-action lock pulls the sash against the weatherstripping on single-hung, double-hung and sliding windows for a tighter seal.



Cam-Action Lock

#### Color-Matched Finishes:



#### Additional Finish:



Satin Nickel

## Patio Door Hardware

### Sliding Patio Door

Elevate your style and transform your home with elegant selections.



Sliding Patio Door Handle

#### Color-Matched Finishes:



#### Additional Finish:



Satin Nickel

### Secure Vent Lock

A secure vent lock comes standard on all Pella Impervia sliding doors and provides security in both the closed and venting positions.

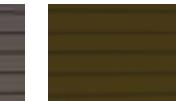


Secure Vent Lock

## Patio Door Blinds

### Blinds-Between-the-Glass

Add privacy and complement your home's decor with blinds-between-the-glass. Located between panes of glass, blinds are protected from dust, dirt and damage.



White

Slate Gray

Espresso

<sup>1</sup> Color availability may be limited. Please ask your Pella sales rep for details.

<sup>2</sup> Only available on the fold-away crank.



# Vinyl Windows & Patio Doors

When your homeowners want low-maintenance, energy efficient and affordable windows and patio doors, vinyl is the right choice. Our unique vinyl formula is performance-tested for excellent weathering, durability and color retention.

Multi-chambered frames and metal-reinforced, interlocking sashes add strength and durability while helping to prevent warping, sagging and bowing. White, Almond and Fossil-colored frames, with optional upgrades to dual-color frames, are available on select product lines.

## Pella 250 Series

Innovative and enhanced security and privacy features for more peace of mind.

## Encompass by Pella

Competitively-priced, easy-care vinyl windows and patio doors backed by Pella.



### The confidence of Pella's warranty.

Pella products are backed by some of the strongest warranties in the business. See written limited warranty for details, including exceptions and limitations, at [pella.com/warranty](http://pella.com/warranty).

# Pella® 250 Series

Vinyl

## Innovative security and privacy features

Optional security and privacy features on windows and patio doors give your customers more peace of mind.

## 52% stronger frames<sup>1</sup>

Multi-chambered vinyl frames and reinforced sashes are stronger than ordinary vinyl for increased durability.

## 62% more energy efficient<sup>2</sup>

Windows with triple-pane glass create a more comfortable home than windows with single-pane glass.

Pella 250 Series



## Strong and Secure Vinyl.

**Improved security.** The sliding patio door with optional integrated footbolt meets or exceeds the highest industry requirements for forced entry and is our most secure vinyl patio door.<sup>3</sup>

**Unique tamper prevention system.** Double- and single-hung windows are designed with an interlocking checkrail, steel hardware reinforcement and a unique anti-jar sill.

**Strong vinyl material.** With multi-chambered frames and optional steel reinforced sashes, these frames are 52% stronger than ordinary vinyl, resist warping and twisting and install easily.<sup>1</sup>

## More of Everything You Love.

**Excellent energy efficiency.** Multiple insulating air chambers deliver comfort for your customers. Upgraded triple-pane windows are on average 62% more energy efficient than single-pane windows.<sup>2</sup>

**Exclusive vinyl formula.** Using our exclusive fade-resistant formula, Pella's high-grade vinyl is performance-tested for excellent durability and weathering.

**Quality that lasts.** To help ensure our products exceed industry requirements and expectations, we test both the entire window and individual parts for strength and durability.

Pella 250 Series products offer innovative and enhanced security and privacy features for more peace of mind. Our exclusive vinyl formula is performance tested for excellent weathering, durability and color retention. Insulating frame chambers improve energy efficiency and multi-chambered frame designs are 52% stronger than ordinary vinyl.<sup>1</sup>

With innovative and enhanced security and privacy features and our durable and low-maintenance, easy-care vinyl, Pella 250 Series windows and patio doors are a great complement to your project.

Available in these window and patio door styles:



Special shapes also available.

<sup>1</sup> Based on the force required to bend a window frame profile.

<sup>2</sup> Window energy efficiency calculated in a computer simulation using RESFEN 5.0 default parameters for a 2000 sq. foot existing single-story home when comparing a Pella 250 Series vinyl window with InsulShield Advanced Low-E triple pane glass with argon to a single paned wood or vinyl window. The range of energy efficiency will vary from 54% to 77% and will vary by location. Your actual savings will vary. The average window energy efficiency is based on a national average of 94 modeled cities across the country with an adjustment based on population. For more details see [pella.com/methodology](http://pella.com/methodology).

<sup>3</sup> To achieve a Grade 40 rating on ASTM F842, a test for forced entry excluding glass breakage, the optional footbolt must be installed and engaged.

# Encompass by Pella®

Vinyl

## Competitively priced

Easy-care, low-maintenance vinyl at a price that is easy on the budget.

## Energy-efficient options

Offering solutions to improve comfort and help save on heating and cooling costs.

## Backed by Pella

A leader in the window and door industry and a brand that has been trusted for over 90 years.

## Encompass by Pella



## Easy-care vinyl.

**Low-maintenance.** The solid color throughout keeps minor dings and scratches virtually invisible and doesn't require painting.

**More comfortable.** Pella's weather protection system helps protect a home from leaks and drafts.

**Stand the test of time.** Our precision welding process makes a strong and more durable product that resists warping and twisting.

## Designed to make life easier.

**Easy operation.** Pella's true glide balance system allows single- and double-hung windows to open and close easily and quietly.

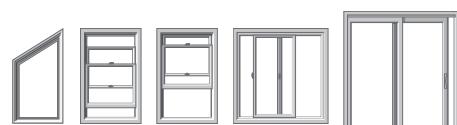
**Dust-free grilles and blinds.** Never worry about cleaning grilles-between-the-glass for windows and patio doors or blinds-between-the-glass for patio doors. They're sealed between insulating glass and kept safe from dust and damage.

**Limited lifetime warranty.** Backed by one of the best warranties in the business, you can be confident in your selection.<sup>2</sup>

With Encompass by Pella, you can get windows and patio doors backed by the brand you know and trust, at a price that is easy on the budget.

Featuring low-maintenance, high-grade vinyl frames, these windows are energy efficient and look great for years. Lower heating and cooling costs with energy-efficient options that will meet or exceed ENERGY STAR® guidelines in all 50 states.<sup>1</sup>

Available in these window and patio door styles:<sup>3</sup>



Special shapes also available.

<sup>1</sup> Some Pella products may not meet ENERGY STAR® guidelines in Canada. For more information, contact your local Pella sales representative or go to energystar.gc.ca.

<sup>2</sup> The Pella Limited Lifetime Warranty is non-prorated, meaning the coverages within the defined warranty periods do not decrease over time. See written limited warranty for details, including exceptions and limitations, at [pella.com/warranty](http://pella.com/warranty), or contact Pella Customer Service at 866-319-0397.

<sup>3</sup> Double-hung window available in East Region only.

## Colors & Finishes

### Frame Colors

Create a signature look with solid-color and dual-color frames. Dual-color frames allow your customers to choose a different color for the exterior with a White interior.

**Solid-Color Frames:** 250 ENC



**Dual-Color Frames:** 250



## Glass & Additional Energy Efficiency Upgrades

### InsulShield® Low-E Glass



Advanced Low-E insulating dual-pane glass with argon<sup>2,3</sup>

250 ENC



Advanced Low-E insulating triple-pane glass with argon<sup>2</sup>

250



SunDefense™ Low-E insulating dual-pane glass with argon<sup>2,3</sup>

250 ENC



NaturalSun Low-E insulating dual-pane glass with argon<sup>2,3</sup>

250 ENC



NaturalSun Low-E insulating triple-pane glass with argon<sup>2</sup>

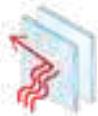
250

### Additional Glass Options



Bronze-tinted Advanced Low-E insulating glass with argon<sup>2</sup>

250 ENC



Obscure Low-E insulating glass

250 ENC



Tempered glass

250 ENC

### Foam Insulation Options

Optional foam-insulated frames are available to increase energy efficiency. 250

## Grilles

### Grille Types

Grilles are color-matched to the window or patio door interior and exterior frame color.<sup>1</sup>



Simulated-Divided-Light Contour 7/8"

250



Grilles-Between-the-Glass Flat 5/8"<sup>3,4,5</sup>

250 ENC



Grilles-Between-the-Glass Contour 3/4"<sup>3,4</sup>

250

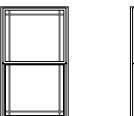


Grilles-Between-the-Glass Contour 1"<sup>3,4,6</sup>

250

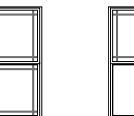
### Grille Patterns

Choose from a variety of grille patterns for the traditional look of divided light.<sup>7</sup>



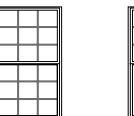
6-Lite Prairie

Top Sash Only



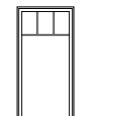
9-Lite Prairie

Top Sash Only



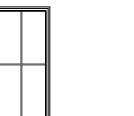
9-Lite Prairie

Top Sash Only



Traditional

Top Sash Only



Top Row

Top Sash Only



Custom

Equally Divided

## Screens<sup>8</sup>

### Flat

Conventional fiberglass screens are available on all venting vinyl windows. 250 ENC

### Sliding Patio Door Screens

Heavy-duty sliding screens come standard on Pella 250 Series sliding patio doors and are optional on Encompass by Pella sliding patio doors. 250 ENC

<sup>1</sup> Color options by product may vary. See your Pella sales representative for availability.

<sup>2</sup> Availability may be limited. Please contact your local Pella expert for details.

<sup>3</sup> Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.

<sup>4</sup> Grilles are not available with blinds-between-the-glass on Encompass by Pella sliding patio doors.

<sup>5</sup> Available on Encompass by Pella products in West region only.

<sup>6</sup> Available on Encompass by Pella products in East region only.

<sup>7</sup> Grille patterns offered may vary by product. See specific product information for availability.

<sup>8</sup> Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets.

<sup>1</sup> Availability may be limited. Please contact your local Pella expert for details.

<sup>2</sup> Optional high-altitude Low-E insulating glass available with or without argon on select products.

<sup>3</sup> Not available with blinds-between-the-glass on Encompass by Pella sliding patio doors.

## Window Hardware

### Casement and Awning

Folds neatly out of the way so it won't interfere with roomside window treatments. Finishes complement frame colors.



**Fold-Away Crank**  
250

Color-Matched Finishes: 250



White Almond Fossil

### Sliding, Single- and Double-Hung

Pella's cam-action locks push the sashes against the weatherstripping for a tighter seal. Optional AutoLock hardware automatically locks the window when it is shut, simply close the sash and confirm it latches.



**Cam-Action Lock**  
250



**Cam-Action Lock**  
ENC

Color-Matched Finishes: 250 ENC



White Almond Fossil



**AutoLock**  
250 ENC\*

### Integrated Sash Lift

Make raising and lowering single- and double-hung window sashes easy with a standard, integrated sash lift.



**Window Integrated Sash Lift**  
250 ENC

Color-Matched Finishes: 250 ENC



White Almond Fossil

### Window Limited Opening Devices

A vent stop can be engaged or disengaged manually and restricts how far the bottom sash of a double-hung window can open. A window opening control device (WOCD) complies with a safety standard and allows for ventilation, emergency escape and rescue when released. A WOCD automatically limits the sash opening to less than four inches, unless it is intentionally disengaged, enabling the sash to fully open.



**Vent Stop**  
250 ENC



**WOCD**  
250 ENC

Color-Matched Finishes: 250 ENC



White Almond Fossil

## Patio Door Hardware

### Sliding Patio Door Handle

Match the door's exterior color with a color-matched handle or coordinate it with other finishes in a home.



**Sliding Patio Door Handle**  
Standard Multipoint Locking System  
250



**Sliding Patio Door Handle**  
ENC

Color-Matched Finishes: 250 ENC

White Almond Fossil

Additional Interior Finishes: 250 ENC



Bright Brass<sup>1</sup> Oil-Rubbed Bronze Satin Nickel

### Integrated Flush Footbolt

Pella 250 Series sliding patio door with optional footbolt is our most secure vinyl patio door.<sup>2</sup> The patent-pending footbolt is flush with the frame, providing secondary venting and locking abilities without compromising beauty.



250

Color-Matched Finishes: 250

White Almond Fossil

## Patio Door Blinds

### Blinds-Between-the-Glass<sup>3,4</sup>

Add privacy and complement your project's decor with blinds-between-the-glass. Located between panes of glass, blinds are protected from dust, pets and damage.



**White**  
250 ENC<sup>3</sup>

**Sand**<sup>1</sup>  
250

**Clay**<sup>1</sup>  
250

**Silver Moon**<sup>1</sup>  
250

**Slate Gray**  
250

**Espresso**  
250

<sup>1</sup> Availability may be limited. Please contact your local Pella expert for details.

<sup>2</sup> To achieve a Grade 40 rating on ASTM F842, a test for forced entry excluding glass breakage, the optional footbolt must be installed and engaged.

<sup>3</sup> Availability varies by size. See a Pella professional for details.

<sup>4</sup> Available on dual-pane products only. Not available on sliding patio doors with grilles-between-the-glass.

<sup>5</sup> Only available on 60" x 80" and 72" x 80" doors.

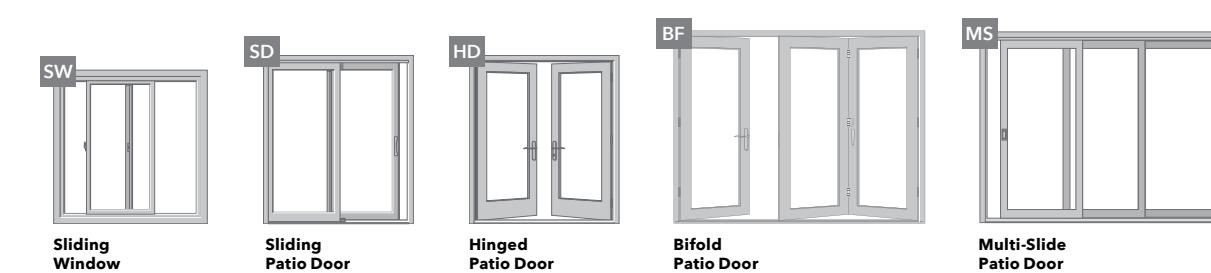
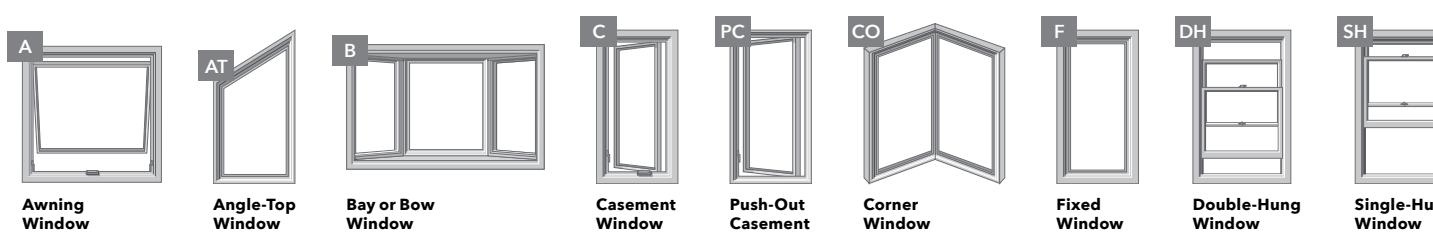
# Compare Window & Patio Door Lines

Review our lines and discover your best fit.

For more information on Pella's window and patio door offering, see your local Pella sales representative or visit [pella.com/professionals](http://pella.com/professionals).

Product Line	Pella® Reserve™		Architect Series®		Pella Lifestyle Series	Pella Impervia®	Pella 250 Series	Encompass by Pella
	Traditional	Contemporary	Traditional	Contemporary				
Material	Wood & Clad/Wood	Clad/Wood	Wood & Clad/Wood	Clad/Wood	Clad/Wood	Fiberglass	Vinyl	Vinyl
Price	\$\$\$\$ - \$\$\$\$\$	\$\$\$\$ - \$\$\$\$\$	\$\$\$ - \$\$\$	\$\$\$ - \$\$\$	\$\$ - \$\$	\$\$-\$	\$\$	\$ - \$\$
Description	Exquisitely designed windows and doors with unparalleled historical detailing. Featuring through-stile construction, deliberate proportions and intricate profiles to achieve authentic traditional style.	Simple and sophisticated designs with expansive glass, sleek, minimal profiles and through-stile construction embody the tenets of pure contemporary style.	Classically styled wood windows and patio doors combine modern functionality with fine-furniture detailing. Stylish hardware completes the look you and your customer envisioned.	Enjoy smart styling and clean sightlines with sleek frames and expansive glass. Pair minimalist wood windows and patio doors with stylish modern hardware to complement a home.	Purposeful innovations delivering room-by-room solutions like Integrated Blinds, Shades and Security Sensors. Available performance packages offer an unbeatable combination of energy efficiency, sound control and value. <sup>2</sup>	Pella Impervia products are engineered to last. Our proprietary fiberglass material provides unmatched strength and lasting durability with sleek, timeless style. <sup>4</sup> Tested in extremes and designed for every day, these windows and patio doors provide Pella craftsmanship in a great-looking product.	Pella 250 Series products offer innovative and enhanced security and privacy features for more peace of mind. Made with beautiful easy-care vinyl, these windows and patio doors deliver proven performance.	Encompass by Pella is competitively priced, easy-care vinyl. Featuring low-maintenance, high-grade vinyl frames, these windows and patio doors will look great for years and are backed by a brand you can trust.
Available Styles	<b>Window Styles</b> A   AT   B   C   CO   DH F   SH   PC	<b>Window Styles</b> A   AT   C   CO   F   PC	<b>Window Styles</b> A   B   C   DH   F   SH	<b>Window Styles</b> A   C   F	<b>Window Styles</b> A   B   C   DH <sup>3</sup>   F	<b>Window Styles</b> A   AT   B   C   DH   F SH   SW	<b>Window Styles</b> A   AT   B   C   DH   F SH   SW	<b>Window Styles</b> AT   DH <sup>4</sup>   F   SH   SW
	<b>Patio Door Styles</b> SD   HD   BF   MS	<b>Patio Door Styles</b> SD   HD   BF   MS	<b>Patio Door Styles</b> SD   HD   BF   MS	<b>Patio Door Styles</b> SD   HD   BF   MS	<b>Patio Door Styles</b> SD   HD	<b>Patio Door Styles</b> SD	<b>Patio Door Styles</b> SD	<b>Patio Door Styles</b> SD

## Window & Patio Door Styles<sup>1</sup>



<sup>1</sup> Additional special shapes also available.

<sup>2</sup> Performance solutions require upgrades to triple-pane, AdvancedComfort Low-E and mixed glass thickness. Based on comparing product quotes and published STC/OTC and U-Factor ratings of leading national wood window and patio door brands.

<sup>3</sup> Double-hung window only available with dual-pane glass.

<sup>4</sup> Pella's proprietary fiberglass material has displayed superior strength over wood, vinyl, aluminum, wood/plastic composites, and other fiberglass materials used by leading national brands in tensile and 3-point bend tests performed in accordance with ASTM D638 and D790 testing standards.

<sup>5</sup> Double-hung window available in East Region only.

**Whole Home Solution**  
Fixed and double-hung  
Pella Architect Series -  
Traditional windows and  
a Pella Entry Door.

**Additional  
Solutions**

# Additional Solutions

Give your project an inviting look with exterior solutions from Pella.



## Pella® Entry Doors

A curated collection of wood, fiberglass and steel entry doors delivering dependable performance and inspired designs.



## Storm Doors

Complement your project's entryway with a storm door that creates the ideal first impression.

Explore additional Pella solutions at [pella.com/professionals](http://pella.com/professionals).

# Window & Door Trim Options

## Interior Wood Trim

Dramatically reduce installation time with factory-applied and factory-finished trim. Pella's beautiful trim options provide a vast range of choices that are true to your customer's home architectural style and décor.

The trim around Pella® wood, fiberglass or vinyl windows and doors can coordinate with other trim on your project, including baseboards, crown molding and chair rails. Optional accessories to coordinate with trim profiles are available.

## Wood Types

Choose the wood species that best complements your project's interior.



Pine



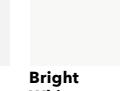
Oak

## Prefinished Pine Interior Colors

Trim is available prefinished in your choice four paint colors and eleven stains. Unfinished or primed and ready-to-paint are also available.



White



Bright White



Linen White



Artisan Greige\*



Natural Stain



Wheat Stain\*



Golden Oak Stain



Early American Stain



Provincial Stain



Dark Mahogany Stain



Red Mahogany Stain



Espresso Stain



Skyline Gray Stain\*



Charcoal Stain



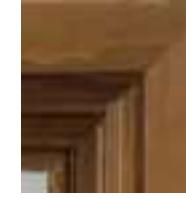
Black Stain

## Interior Trim Styles

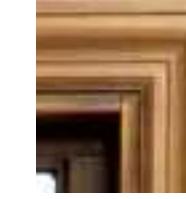
Choose from over 50 styles of prefinished or unfinished wood interior trim to fit your project including these popular styles. Select trim styles available in Oak.



Craftsman



Ranch



Provincial



Colonial



Curved

## EnduraClad® Exterior Trim

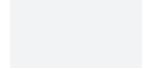
Add distinctive architectural detail to your project and set off the Pella wood windows and patio doors with style. Our low-maintenance, aluminum-clad exterior trim arrives factory-applied on windows and patio doors to save installation time and costs.

## Exterior Finish Colors

Our low-maintenance, aluminum EnduraClad® exterior finish resists chalking and fading. Custom colors are also available.



Black



White



Brown



Fossil



Iron Ore



Portobello



Putty



Almond



Classic White



Brick Red



Hartford Green



Pearl Gray



Soft Linen



Satin Steel



Matte Gray



Wolf Gray



Spice Red



Sage



Frost Blue



Blue Ash

## Exterior Trim Styles

EnduraClad exterior aluminum trim is available in five standard profiles. Or choose a custom design.



Monroe



Brickmould



Jefferson



3-1/2" Flat Casing



3-1/2" Brickmould\*

## Installation Methods

Pella makes installing windows and doors easy. Multiple installation methods and exclusive features save time and help reduce costly callbacks.

For complete installation instructions and videos, visit [installpella.com](http://installpella.com).

# Give your business the advantage with Pella ProEdge Solutions



We're here to help your projects go smoother and reduce callbacks. This service operates as an extension of your team to help projects run more smoothly while reducing callbacks. With Pella ProEdge Solutions, you can expect:

## **Your Local Go-To Window and Door Experts**

## **Anytime, Anywhere Communication**

## **Service After the Sale**

Pella ProEdge Solutions is here to get your jobs completed faster, get you paid quicker and ultimately get more jobs sooner.

Learn more about Pella ProEdge Solutions at [pella.com/proedge](http://pella.com/proedge).



## **Pella products are backed by some of the best warranties in the business.**

You can be confident in your investment. Pella windows and patio doors are backed by a strong national brand and some of the strongest warranties.

NOTE: Product specifications may change without notice.  
Actual colors may vary from those shown and products may vary slightly from illustrations and photos.

